



## **Australian Bolt Suppliers**

70 Dougharty Rd, HEIDELBERG WEST, VICTORIA 3081

**t.** (03) 9459 9000

f. (03) 9459 9111

sales@ozbolt.com.au

www.australianboltsuppliers.com.au

## Welcome to Australian Bolt Suppliers, your GO TO store for all your fastener and industrial needs.

We at Aussie Bolts don't just stock a huge range of fasteners, we also have Abrasives, Adhesives, PPE, Workwear, Handtools and much more...

Published by Hobson Engineering Co. Pty. Ltd. P.O. Box 320 Horsley Park N.S.W. 2175

All rights reserved. Hobson Engineering Co. Pty. Ltd. is the owner of the copyright subsisting in this publication. Other than permitted by the Copyright Act, no part of this publication can be reproduced, copied or transmitted, in any form or by any means (electric, mechanical, photocopying, recording, storage in a retrieval system or otherwise), without the prior written consent of Hobson Engineering Co. Pty. Ltd. Hobson Engineering Co. Pty. Ltd. will vigorously pursue any breach of its copyright.

This publication is distributed on the basis and understanding that the publisher is not responsible for the results of any actions taken on the basis of information in this publication, nor for any error in or omission from this publication. The publisher expressly disclaims all and any liability and responsibility to any person, whether a reader of this publication or not, in respect of anything, and the consequences of anything, done or omitted to be done by any such person in reliance, whether wholly or partially, upon the whole or any part of the contents of this publication. Without limiting the generality of the foregoing the publisher accepts no liability for any loss or damage either direct or consequential arising out of or in relation to the use or application of the information or products referred to herein.



### **Using this Guide**



Finish Specification Material

Image

SHORT DESCRIPTION

PART No. prefix

BH88ZCM =							
Stock Code	Size	Length					
BH88ZCM060016	M6	16					
BH88ZCM060020	M6	20					
BH88ZCM060025	M6	25					
BH88ZCM060030	M6	30					
BH88ZCM060035	M6	35					
BH88ZCM060040	M6	40					
BH88ZCM060045	M6	45					
BH88ZCM060050	M6	50					

#### **Accreditation**







#### **Memberships**





**HIGH-TENSILE** 6

**STRUCTURAL** 10

**SOKO** 18

**EARTHMOVING** 20

**PETROCHEMICAL** 21

STAINLESS 22

STAINLESS 28 FASTENERS

**NEPTUNE** 33

BUMAX 34

NORD-LOCK 36

SCHNORR 38

WASHERS 40

NYLON 44

**COMMERCIAL** 46

LOW-TENSILE 4

CYCLONE 50

**KITS** 52

MUNGO 54

**CONXTRUCT** 68

DRILLX 72















































**PAN HEAD SQUARE DR** 

T4XMXPQ



LARGE WAFER

**PHILLIPS** 

**T9PCYAP** 

**Needle Point** Coarse Drywall ZYP



**BUGLE BATTEN PHILLIPS** 

T9PCYBP

**HVAC Framing** Z/P



**HEX HEAD WASHER** 

T9PFZWH

Type 17 ŻYP



**HEX HEAD FLANGE** 

T9PWYFH



**TRIM HEAD** TORX DR

T04VSTT

HEC



**SELF TAPPING PHILLIPS** 

Blue

HEC

T41SSDP





**PAN HEAD SELF TAPPING SQUARE** 

T41PSPQ

**HEC EZ Drill Bit** 



**PRE-DRILL &** COUNTERSINK **TXDEZPK** 



REPLACEMENT **PRE-DRILL & COUNTERSINK** 



**TXDEZRK** 



**VERTICAL HANGER METAL** 

**MVMMSZIM** 



**VERTICAL SIDE HANGER METAL** 



**MVMMSZSM** 



**VERTICAL HANGER T17 TIMBER MVWMSZIM** 

S2 Alloy

TitaN Bit 1/4



**VERTICAL HANGER SOCKET** 

MXSVS-SI

S2 Alloy

TitaN Bit 1/4

304 SS Steel ZP



**R04730LS** 



304 SS



5056 AL Steel ZP



Monel Steel ZP



**OPEN RIVET** 

R9P72OMS

S2 Alloy Black

impaX Bit 1/4

5056 AL Steel ZP

DOME HEAD

**OPEN RIVET** 

R9P73O6S S2 Alloy Black

impaX Bit 1/4



**PHILLIPS** 

**TXDTIPH** 



**HEX** 

**TXDTPHX** 



**Drive Bits designed for high impact** forces of modern power tools.



**TXDIIPH** 

**INSERT BIT HOLDER MAG COLLAR TXDIIBM** 













WALL KATT™ **UNIVERSAL PAN SQUARE** 

**MWKXRPQ** 

HEC **Carbon Steel** 

Z/P



WALL KATT™ **UNIVERSAL PAN PHILLLIPS** 

**MWKXZPP** 

R1000 hrs

HEC

Carbon Steel

TX-CON™ **ANCHOR CSK PHILLIPS MTXTRCP** 

R1000 hrs **HEC Carbon Steel** 



TX-CON™ **ANCHOR HEX SLOT MTXTRHL** 

Z/P HEC **Carbon Steel** 



TX-CON™ **FRAMING ANCHOR TORX MTXSZGO** 

**HOLLOW WALL ANCHOR STANDARD** 

**MWHDZPCM** 

Z/P

**HEC** 

Carbon Steel

Wall Anchor Tool HEC **Carbon Steel** 



**SETTING TOOL RATCHET** STYLE **MATWHR** 

**ZYP HEC Carbon Steel** 



ТУ9aBolt® **CSK SLEEVE ANCHOR** MTC88YM

MGAL HEC **Carbon Steel** 



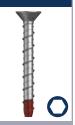
XBolt<sup>®</sup> **BUTTON HEAD TORX DR MXDMSGM** 

MGAL HEC **Carbon Steel** 



XBolt® **CSK HEAD HEX DR MXKMSGM** 

ZYP **HEC Carbon Steel** 



XBolt® **CSK HEAD HEX DR MXKMSYM** 

Vinvlester

**MIT-TROPICAL** 

Blue HEC For M10 XBolt®



**VERTICAL HANGER SOCKET MXSVSM** 

**ZYP** HEC **CARBON STEEL** 



**500 x DROP-IN ANCHOR** KNURLED BODY WITH LIP 2 x BITS / 1 x HANDLE IN BUCKET **MDKMSYCM** 

**PLASTIC HEC** 



**PACKING SHIMS WINDOW MIX** 1.5: WHITE / 3.2: BLUE / 5.0: RED 6.4: GREEN / 10.0: BLACK

**FTMPWPLX** 



**CARTRIDGE** 350ML MUNGO **MUCMTTRO** 

Vinylester urethane MIT-HYBRID



**CARTRIDGE** 400ML **MUNGO** MUCMTHYB1710094

**MFB** 



DIAMOND **DRILL BIT MUNGO** MUDMFB00

SDS-PLUS **JET-TRAC** TRIPLO



**DRILL BIT** 3 CUTTER **MUNGO MUDJTTPR** 

SDS-MAX

MXM

**MPC Pro Cut** 



**CUTTING DISC** 1.0 - 1.9 MUNGO **MUDMPCP1** 

**MPG Pro Grind** 



**GRINDING DISC 6.5 MUNGO MUDMPGPG** 

MDC **Laser Beton** 



DIAMOND **BLADE MUNGO MUDMDCLB** 

MDC **Power M** 



DIAMOND **BLADE MUNGO MUDMDCPM** 

SDS-PLUS **MPM** 



**FLAT CHISEL MUNGO MUDMPMFC** 

**SDS-PLUS** MPM



**MUNGO MUDMPMPC** 

**SPADE** CHISEL **MUNGO** MUDMXMSC









**FINE FLANGED HEX BOLT SERRATED** 

BF88Y6FM

Z/P

**HEC** 

**Class 10.9** 

**CSK** 

SOCKET

SC10ZCM

Z/P

AS 1427: 1996

Mild Steel

Z/P **ANSI B18.3** ASTM F835



UNC **CSK** SOCKET

**SCSOZC** Security SS 304



**BARREL NUT BUTTON HEAD POST TORX** 

NYLOC

METRIC FINE

**NYLOC® NUT** 

NN06ZFM

MSMSZPCM **INB04BTM** 

ISO 10511 **DIN 985** Class 6



**METAL THREAD** 

**PAN HEAD** 

COMBI



**NYLOC® NUT THIN** 

NN05ZTCM

Z/P **DIN 6921** Class 8.8



FLANGED **HEX BOLT SERRATED** 

BF88ZCM

**FLANGED HEX BOLT NO SERRATION** BF88YCM

JIS B1189 Type 2

Class 8.8

Z/P **ANSI B18.3** ASTM A574



UNC **CAP SCREW** SOCKET SHSOZC

Z/P AS 1390 Class 10.9



**METRIC CUP HEAD BOLT & NUT** KBC10ZCM

**ASME B18.16.6** Type NTE / NTM



UNC **NYLOC® NUT** THIN **NNG2ZTC** 

**ZYP** JIS B1189 Type 2 Class 8.8



**FINE FLANGED HEX BOLT NO SERRATION** 

**BF88YFM** 

Z/P **ANSI B18.3 ASTM A574** 



**CAP SCREW** SOCKET SHSOZFM

**HDG** AS 1390 Class 8.8



**METRIC CUP HEAD BOLT & NUT** 

KBC88GCM

**ASME B18.16.6** Type NTE / NTM





UNF **NYLOC® NUT** THIN **NNG2ZTF** 

SS 304 ISO 14579



**METRIC COUNTERSUNK TORX** 

SC04POCM



Z/P Z/P **ANSI B18.3 HEC** 



**METRIC BUTTON HEAD SOCKET SCREW** SB10ZCM **SBSOZC** 





UNC **CUP HEAD BOLT & NUT** 

KBCG8ZC





**METRIC SERRATED HEX FLANGE NUT** NF08ZCM

SS 304 ISO 7380



**METRIC BUTTON HEAD TORX SCREW** 



UNC **BUTTON HEAD** SOCKET SCREW

SS 316 **DIN 975** 



**FINE ALLTHREAD** 1m

**AL16PFM** 



1PX1 (MOLY) **DIN 934** SS 316



METRIC **HEX NUT** 

NH16LCM



**HEAVY HEX** 

**BOLT BLANK** 

ASTM A193

Grade B7



**SOCKET HEAD CAP SCREW** 

SHX9PCM

**ZYP DIN 6924** Class 8



**METRIC HEAVY NYLOC®** NUT NN08Y6CM

SS 304 HEC



UNF **HEX DOME** ND04PF





Delta Protekt® Hardened Steel EN 1.7182

NORD-LOCK

STANDARD SC **WASHER** 

WNSCDD

**Wall Mount** HEC Imperial / Metric



THREAD **CHECK DISPLAY** XXTHREADCHECK

Delta Protekt® **Hardened Steel** EN 1.7225



**METRIC X SERIES LARGE OD WASHER** 

WNXTLD

SS 304 HEC



Z/P

**HEC** 

SKID PLATE CUP **WASHER** WR04KM

**HDG** AS1252 33-41HRC



**TAPER WASHER** 8° SQUARE

WTK0GM

**Natural Nylon** HEC



**FLAT ADHESIVE WASHER WR66PDM** 

WR66UCM **Nylon Natural HEC** 



UNC **HEX SOCKET GRUB SCREW** SG66PC

Polyethylene HEC **UV Resistant** 



PLUG HEAD **COVER FOR HEX SCREW PHCPEUM** 

**MGAL** ASTM F959 Grade 5

PLN

AS1252

33-41HRC

**TAPER WASHER** 

8° SQUARE

WTK0PM

**Nylon Black** 

**HEC** 

**UV Resistant** 

**FINISHING** 

**WASHER RCC** 



SQUIRTER® DTI **WASHER** 

**WDSTG** 





**DANCHOR** BRACKET PLATE M6 / 4 HOLES

**GDAGP4M** Z/P **HEC** 



**R CLIP HUMPBACK** PIN **QPRMSZM** 

SS 304 HEC



**FLUSH FITTING FIXED PIN** 

**HDG HEC** 35-41HRC



**METRIC SQUARE WASHER WSHTGM** 



Z/P

**HEC** 

**MId Steel** 

**METRIC SQUARE** WASHER WSMSZM

**HDG HEC** Mild Steel



**BSW U BOLT SQUARE KIT NYLOC & WASHER KUSMSGN** 

Z/P **HEC** Mild Steel



**METRIC** SPLIT PIN

**QPSMSZM** 

**ALUM** 

**HEC** 



Black

**HEC** 

SHRINK **WRAP** 500mm x 400m XSWB

SS 304 HEC



**BUTT HINGE** 8 HOLE **FIXED PIN** HHB04D-100

**HEC** 

**IMPERIAL** 

THREAD CHECK

**DISPLAY CABLE** 

XXTHREADCHKCAB-I



**METRIC** THREAD CHECK **DISPLAY CABLE** XXTHREADCHKCAB-M



**HINGE 6 HOLE** HHF04D-100

**FLUSH FITTING** 

**HINGE 7 HOLE** 

**FIXED PIN** 

HHFALD-100





**HDG DIN 975** Class 8.8

SAMPSONROD

**METRIC SAMPSONROD®** 1m & 3m AS88GCM

**PLN** 

**IFI 136C** Grade 5

SAMPSONROD

UNC SAMPSONROD® 3ft

> **HDG** Class 8

ASG5PC



HEX **COUPLER** 

**AXHC08GCM** 

**HEC** Class 8.8



TRAILER ADJ **BOLT ASSEMBLY** KBS88GQM

6

HDG **DIN 975** Class 8.8

**METRIC FOUNDATION** STUD

AS88GCM

PLN **IFI 136C** 

Grade 5



**UNF** SAMPSONROD® 3ft

**ASG5PF** 

PLN **DIN 6921 Class 10.9** 



**FLANGED** HEX **BOLT** 

BF10PCM

PLN **AS 1110.1 Class 10.9** 



**HEX BOLT BLANK** 

**BH10PBM** 

HDG **DIN 975** Class 8.8

SAMPSONROD

METRIC FINE SAMPSONROD®

AS88GFM

**PLN** AS 3501 Grade 5



**BSF SAMPSONROD®** 3ft

ASG5PS

**HDG** Class 8.8



**PURLIN HEX** 2 WASHER **BOLT & NUT** 

**KBHHTGCM** 

AS 1110.2 Class 8.8



HEX **SET SCREW BS88GCM** 

PLN **DIN 975** Class 8.8



**METRIC SAMPSONROD®** 1m & 3m

AS88PCM

PLN **IFI 136C** Grade 5



UN8 SAMPSONROD® 3ft

**ASG5PU** 

Z/P Class 8.8



**PURLIN HEX 2 WASHER BOLT & NUT** 

**KBHHTZCM** 

AS 1110.2 Class 8.8

**METRIC HEX SET SCREW BS88ZCM** 

PLN **DIN 975** Class 8.8

SAMPSONROD

**METRIC FINE SAMPSONROD®** 

**AS88PFM** 

**PLN** AS 3501 Grade 5



**BSW SAMPSONROD®** 3ft

**ASG5PW** 

**HDG** Class 8.8



**PURLIN HEX FLANGE BOLT & NUT** 

**KBFHTGCM** 

PLN AS 1110.2 Class 8.8



**HEX SET SCREW BS88PCM** 

**DIN 975** Class 8.8

SAMPSONROD

**METRIC** SAMPSONROD® 1m & 3m

AS88YCM

PLN **DIN 975** 



**METRIC** HOBROD™ 1m

AS10PCM

Z/P Class 8.8



**PURLIN HEX** FLANGE **BOLT & NUT KBFHTZCM** 

**HDG** AS 1110.1 Class 8.8 **METRIC** 

**HEX BOLT** BH88GCM **IFI 136C** Grade 5

SAMPSONROD

UNC **SAMPSONROD®** 3ft **ASG5GC** 

> PLN IFI 136C



UNC HOBROD™ 3ft

ASG8PC

HDG Class 8.8



**METRIC FASCIA BOLT KIT** 

PLN AS 1110.1

**KBIHTGCM** 



HEX **BOLT** BH88PCM





AS 1110.1 Class 8.8



HEX **BOLT** 

BH88ZCM

**PLN** AS 1110.1 Class 8.8



**METRIC FINE HEX BOLT** 

BH88PFM

PLN Grade 5



UNC **HEX BOLT** BHG5PC

AS 2465 **Grade 8** 



HDG AS 1110.1 Class 8.8



**METRIC HEX BOLT & NUT** 

KBH88GCM



**METRIC** HEX **BOLT** 

**BH10ZCM** 

Z/P AS 2465 Grade 5



UNC HEX **BOLT & NUT** 

**KBHG5ZC** 



**UNC HEX SET SCREW** 

AS 1110.1 Class 8.8



METRIC **HEX BOLT & NUT** 

KBH88ZCM

**PLN** AS 1110.1 **Class 10.9** 



**METRIC** HEX **BOLT** 

BH10PCM





UNC HEX **BOLT & NUT** 

KBHG5PC

AS 2465 **Grade 8** 

UNC HEX **BOLT BHG8ZC** 

PLN AS 1110.1 Class 8.8



**METRIC** HEX **BOLT & NUT** 

KBH88PCM

AS 1110.1 **Class 10.9** 



**METRIC FINE** HEX **BOLT** 

**BH10ZFM** 

Z/P AS 2465 Grade 5



**HEX SET SCREW** BSG5ZF

PLN



**UNC HEX BOLT BHG8PC** 

AS 1110.2 Class 8.8



METRIC FINE HEX **SET SCREW** 

**BS88ZFM** 





UNC **HEX SET SCREW** 

PLN

**BSG5ZC** 



UNF HEX **SET SCREW** 

AS 2465

BSG5PF



HEX **BOLT & NUT KBHG8ZC** 

AS 1110.2 Class 8.8



**HEX SET SCREW** 

**BS88PFM** 



UNC **HEX SET SCREW** 

**BSG5PC** 



UNF HEX **BOLT** 

BHG5ZF



AS 1110.1 Class 8.8



**METRIC FINE** HEX **BOLT** 

BH88ZFM



UNC **HEX BOLT** 

**BHG5ZC** 



**UNF HEX BOLT** 

BHG5PF

AS 2465



**HEX SET SCREW** 

**KBHG8PC** 

**BSG8PC** 





AS 2465 Grade 8



UNF **HEX SET SCREW** 

**BSG8PF** 

**ISO 4161** Class 8



**METRIC** SERRATED HEX **FLANGE NUT** 

NF08GCM

Z/P IFI 145 / B18 2.2 **Grade 8** 



UNF SERRATED HEX **FLANGE NUT** 

NFG8ZF

AS 1112.1 Class 8



**METRIC HEX NUT** 

NH08ZCM

AS 2465 **Grade 8** 



UNF **HEX BOLT** 

**BHG8ZF** 

**ISO 4161** Class 8



**METRIC** SERRATED HEX **FLANGE NUT** 

NF08YCM

**ZYP** ISO 4161 Class 8



**METRIC FINE SERRATED HEX FLANGE NUT** 

NF08YFM

AS 1112.1 Class 8



METRIC FINE **HEX NUT** 

NH08ZFM

PLN AS 2465 Grade 8



UNF **HEX BOLT** 

**BHG8PF** 

PLN ISO 4161 Class 10



**METRIC SERRATED HEX FLANGE NUT** 

NF10PCM

PLN **ISO 4161** Class 10



NO SERRATION HEX **FLANGE NUT** 

NF10PPM

PLN AS1112.1 Class 10



**METRIC HEX NUT** 

NH10PCM

**DIN 980** Class 10



**METRIC CONE LOCK HCL NUT** 

NC10ZCM

Class 10





**METRIC NYLOC® FLANGE NUT** 

**NF10YNM** 

HDG AS 1112.1 Class 8



**METRIC HEX NUT** 

NH08GCM

PLN AS1112.1 Class 10



METRIC FINE **HEX NUT** 

NH10PFM

**DIN 980** IFI 100-107 Class 10



METRIC FINE **CONE LOCK HCL NUT** 

NC10ZFM

IFI 145 / B18 2.2 Grade 5



UNC **SERRATED HEX FLANGE NUT** 

NFG5YC

HDG AS 1112.1 Class 8



**METRIC HEX NUT LEFT HAND** 

NH08GDM

AS1112.1 Class 10



**METRIC HEX NUT** 

NH10ZCM





UNC **CONE LOCK HCL NUT** 

**NCGCZ** 

PLN IFI 145 / B18 2.2 **Grade 8** 



UNF SERRATED HEX **FLANGE NUT** 

NFG8PF

PLN AS 1112.1 Class 8



**METRIC HEX NUT** 

NH08PCM

AS 1112.1 Class 10



**METRIC FINE HEX NUT** 

NH10ZFM





UNF **CONE LOCK HCL NUT** 

**NCGCZF** 

IFI 145 / B18 2.2 **Grade 8** 



UNC SERRATED HEX **FLANGE NUT** 

NFG8ZC

PLN AS 1112.1 Class 8



**METRIC FINE HEX NUT** 

NH08PFM

PLN AS 2465 **Grade 5** 



UNC **HEX NUT** 

NHG5PC





AS 2465 Grade 5



UNF **HEX NUT** 

NHG5PF

HDG AS 1112.4 Use with Class 8



**METRIC** THIN HEX **LOCK NUT** 

**NL08GCM** 

**ZYP DIN 985** Class 8

NYLOC



**METRIC NYLOC® NUT** 

NN08YCM

IFI-100NE Grade 5

NYLOC



UNF **NYLOC® NUT** 

**NNG5ZF** 

AS 2465 Grade 5



UNC **HEX NUT** 

NHG5ZC

AS 1112.4 **Use with Class 8** 



**METRIC THIN HEX LOCK NUT** 

**NL08ZCM** 

ZYP **DIN 985** Class 8

NYLOC



METRIC FINE **NYLOC® NUT** 

NN08YFM

IFI-100NE **Grade 8** 

NYLOC



UNC **NYLOC® NUT** 

**NNG8ZC** 

AS 2465 Grade 5



UNF **HEX NUT** 

NHG5ZF

Z/P

**DIN 985** 

Class 8

NYLOC

**METRIC** 

**NYLOC® NUT** 

NN08ZCM

IFI-100NE

Grade 8

NYLOC

UNF

**NYLOC® NUT** 

**NNG8ZF** 

NYLOC

locknuts

Anti-vibration solution.

Z/P

**DIN 985** 

Class 8

NYLOC

Nylon insert

PLN AS 2465 Grade 8



UNC **HEX NUT** 

NHG8PC

PLN AS 2465 Grade 8



UNF **HEX NUT** 

NHG8PF

**DIN 982** Class 8

NYLOC



**METRIC HEAVY NYLOC®** NUT

NN08ZHCM

**ZYP DIN 985** Class 10

NYLOC



METRIC FINE **NYLOC® NUT** 

NN08ZFM

HDG **DIN 557** Class 8



**METRIC SQUARE NUT** 

NQ08GCM



**METRIC NYLOC® NUT** 

NN10YCM

HEC Class 8.8



STARTER BAR L BOLT

LB88ZCM

AS 2465 **Grade 8** 



UNC **HEX NUT** 

NHG8ZC

**DIN 982** Class 10

NYLOC



**METRIC HEAVY NYLOC®** NUT

**NN10ZHCM** 

Z/P **DIN 985** Class 10

NYLOC



**METRIC NYLOC® NUT** 

NN10ZCM

PLN AS 1085.4 **Class 8.8** 



FISHBOLT & **NUT** 

**DBD88PCM** 

AS 2465 **Grade 8** 



UNF **HEX NUT** 

NHG8ZF

**DIN 985** Class 8

NYLOC



**METRIC NYLOC® NUT** 

NN08GCM

Z/P IFI-100NE Grade 5

NYLOC



UNC **NYLOC® NUT** 

NNG5Z

AS 1085.4/7 Class 8.8



**FISHBOLT NUT** & SPRING **WASHER** 

**DBD88PSM** 





## AS 1252: 2016 K0 8.8 HR

Structural Assembly

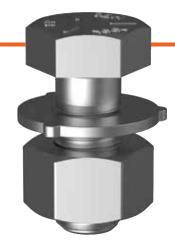
» AS 1252: 2016 K0 8.8 HR replaces

AS 1252: 1983 dimensional (1996 mechanical)

- » Fully adhering to the new standard.
- » Unique Batch head marking. See photo below
- » Verification Testing Reports included in the Supplier Declaration of Conformance [SDoC].
- » Full Quality Assurance documentation online.



Assembly testing was made to be 'normative' in AS 1252: 2016. This makes it compulsory to do assembly testing for K0 assemblies.



HOT DIP GALVANISED
KO STRUCTURAL ASSEMBLY
AS1252:2016 KO / CLASS 8.8

 $M20 \times 50$ 

50 pcs



SDoC: This product complies to AS1252:2016 Part 1 and 2 (mandatory). ALL conforming documentation and quantity production units are available online at hobson.com.au/k0 or scan the below QR code.





LOT: A123456

PO: 99999 NS1 CTN WGT: 16.00kg

**HEAT: JJT-E987654** 



#### KO 8.8 HR STRUCTURAL ASSEMBLY HOT DIP GALVANISED / AS1252:2016 K0 / CLASS 8.8

Part	Size	Length (mm)
KBHK0GCM120	M12	30-200
KBHK0GCM160	M16	40-700
KBHK0GCM200	M20	40-800
KBHK0GCM220	M22	55-200
KBHK0GCM240	M24	50-750
KBHK0GCM270	M27	80-200
KBHK0GCM300	M30	75-725
KBHK0GCM330	M33	130-230
KBHK0GCM360	M36	90-600



Supplier's mark



Unique Heat Code







# EN 14399: 2005 K2 8.8 HR

Structural Assembly

- . 07
- » EN 14399: 2005 K2 8.8 HR [AS 1252: 2016 states that EN 14399 can be used as an 'alternative assembly type'].
- » Premium Range.
- » Unique batch head marking. See photo below.
- **>>** Friction tightly controlled during manufacture. Refer details on the label for k factor and torque method.
- » Torque able to be used for tensioning.
- » Full Quality Assurance documentation online.

#### **Carton Label**

HR, HDG (EN14399-3 8.8 BOLT/ (1) EN14399-3 CL.8 NUT/ (1) EN14399-5 WASHER)					
KBHK2GCM240080	LOT# 2015351400	Quantity:			
PO# 58949	Hobson Engineering 10 Clay Place	30 PCS			
Heat Code: 2MT	Eastern Creek NSW 2766				
Heat Coue. 2WI	AUSTRALIA				
935062					
M24x3					
Torque Method acc					
k - cla	KEG NO: 1				
		PLT NO: 155			
V <sub>k</sub> : 0.06					

#### K2 8.8 HR STRUCTURAL ASSEMBLY HOT DIP GALVANISED / EN14399:2005 K2 / CLASS 8.8

Part	Size	Length (mm)
KBHK2GCM160	M16	40-100
KBHK2GCM200	M20	45-350
KBHK2GCM220	M22	65-130
KBHK2GCM240	M24	50-150
KBHK2GCM300	M30	75-500
KBHK2GCM360	M36	90-200



- The rated torque value required to bring the steel plies to firm contact (Snug or Bearing Joint).
- The rated torque value required to reach the correct tension in the assembly (Friction Joint).
- 3 The mean value of the k-factor obtained through testing.
- V<sub>k</sub> is the coefficient of variation of the k-factor values obtained in testing.





#### **Required Documentation**

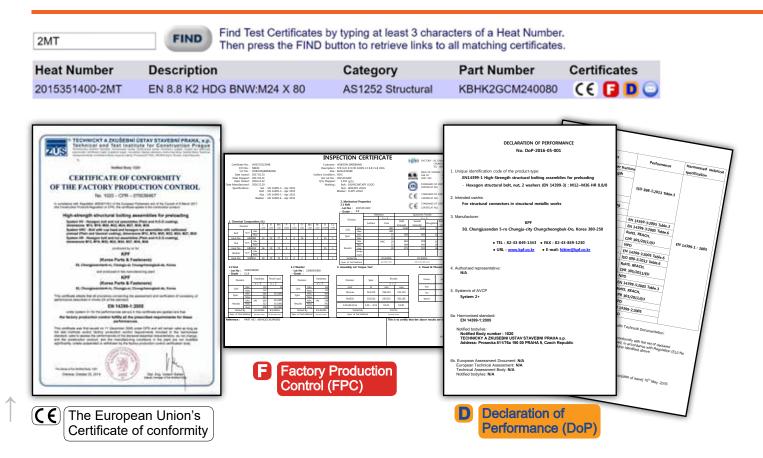
EN 14399: 2005 K2 8.8 HR Assembly document structure.

- » European Conformity (CE) Certificate.
  The European Conformity (CE) mark is given to a manufacturer who has been assessed by a notified body and audited to the Harmonised European Standard (hEN) stating that they have the fabrication processes and quality management in place which is acceptable for the products manufactured. It is a requirement in the European Union to have the required CE marking on their products. A CE mark is only required in AS 1252: 2016 for the alternative and additional assembly types.
- » Factory Production Control (FPC). Inspection Certificate.
- » Declaration of Performance (DoP).

## AS 1252: 2016 K0 8.8 HR Assembly document structure.

- » Initial Type Testing Certificate (ITT) as demonstrated by the European Conformity (CE) Certificate.
- » Factory Production Control (FPC).
  Inspection Certificate.
- » Verification Testing Report must be included in the Supplier Declaration of Conformance (SDoC).
  Verification Testing is an additional layer to the quality assurance of the K0 assemblies arriving in Australia.
  Verification Testing must be completed by an independent ILAC (NATA equivalent global body) accredited laboratory.

## **K2** Quality Assurance **Documentation** Online

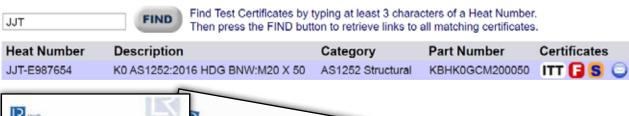


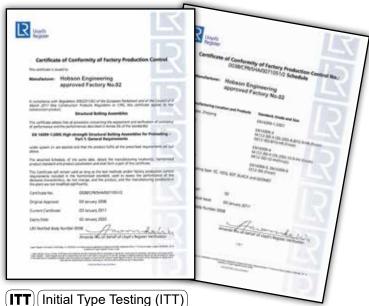
# HOBSON ENGINEERING

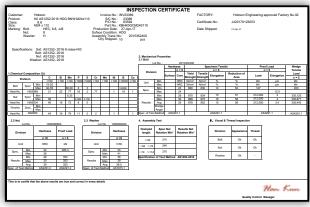


## **STRUCTURAL**

## KO Quality Assurance Documentation Online

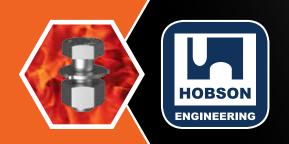






Factory Production Control (FPC)





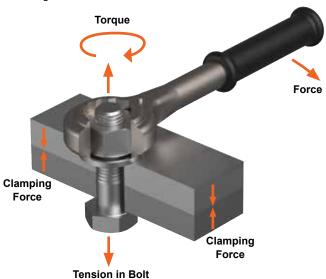
# K Classification of Bolt Systems

EN 14399 documentation provides performance values for designers along with tests to ensure that the assembly will perform as intended by the standard.

This European standard allows torque to be used when tightening structural bolts. This only applies for K1 and K2 assemblies where the torque-tension relationship is calibrated.

Structural Bolt assemblies that are manufactured to EN 14399 8.8 Type HR with K2 classification comply to the requirement of AS 1252: 2016 and can be used directly in the Australian market.

#### **Torque and Tension?**



Forces at play when a bolt is torqued.

Torque is the rotational force applied to a solid body.

**Tension** is the *axial* (along the shank) force applied to a solid body.

We can relate the torque applied to the nut to the tension achieved by the bolt. However, the effect of friction on surfaces that are in contact (threads and nut face) must be calibrated!



#### **Friction**

The formula below is applied to relate the tension achieved by the bolt from a specific torque on the nut.

#### $M = F \cdot k \cdot d$

**M** = torque required on the nut to achieve 'F'

**F** = required tension on the bolt

**k** = a factor applied to account for the torque loss primarily due to friction.

**d** = the thread diameter of the bolt

#### **K Class**

The K class of a bolt refers to the control of friction between the threads.

#### k-class and k-factor

k-class	<i>k</i> -factor
K0	_
K1	$0,10 \le k_{i} \le 0,16$
K2	$0.10 \le k_{\rm m} \le 0.23$ $V_{\rm k} \le 0.06$

From EN 14399: 2005-04.





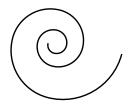
# Structural Bolts Installation

AS 4100-1998

#### **Working definitions:**

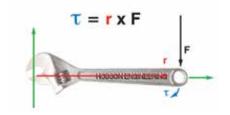
#### **Torque**

The energy taken to twist the nut up the thread of the bolt (Measured in Nm).



Torque is not used as a measure for the tensioning of structural bolting. Bolt torque values are not shown in AS 4100/NZS 3404.

Mathematically, torque can be defined as:



#### **Tension**

The force generated in the bolt to clamp the steel plies together (Measured in kN).

-		
Nominal	Pitch	Minimum Bolt Tension
Size		Kn
M12	1.75	51
M16	2.0	95
M20	2.5	145
M24	3.0	210
M30	3.5	335
M36	4.0	490

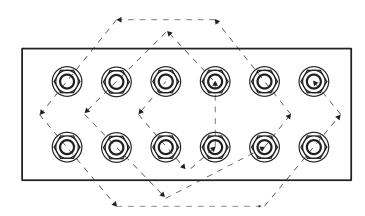
Note: the minimum bolt tension shown (AS 4100-1998) is approximately equivalent to the minimum proof loads shown in AS 1252.

#### **Snug tight**

Prior to final tensioning of structural bolts the steel plies must be brought into effective contact. This is referred to as Snugtight i.e. no gap between the steel plies. Snug-tight can be achieved by a few impacts of an impact wrench or by the full effort of a person using a standard podger spanner. Correct bolt tension is required to ensure effective load transmission on the joint. Effective load transmission will not be achieved if a gap between the steel plates remains, which can occur if there is deformation from welding.

#### **Tightening pattern**

Snug-tightening and final tensioning of the bolts in a connection shall proceed from the stiffest part of the connection towards the free edges. An example interpretation of a systematic pattern for tightening is provided:



#### **Delivery, storage and handling**

Structural bolt assemblies supplied to AS 1252 must be stored in the manufacturers carton protected from wet weather. White rusting on the galvanised surface, dust and removal of the water soluble lubricant on the nut can severely effect installation and correct tensioning.

#### Re-use of structural assemblies

Under no circumstances can a structural bolt which has been fully tensioned (i.e. the minimum values shown above) be re-used. If a bolt has been tensioned and then has to be removed it must be marked accordingly and destroyed.





AS 1252: 2016

35-41 HRC

K<sub>0</sub>

**STRUCTURAL** 

WASHER

WRK0GM

**HDG** 

AS 1252: 1983

26-45 HRC

**STRUCTURAL** 

**WASHER** 

**WRSTGM** 

HDG

EN14399-6 K2

## **STRUCTURAL**

AS 1252: 2016 Class 8.8



K<sub>0</sub> **STRUCTURAL ASSEMBLY** 

**KBHK0GCM** 

**HDG** AS 1252: 1983 Class 8.8



**STRUCTURAL ASSEMBLY** 

**KBHSTGCM** 

**HDG** EN 14399: 2005 Class 8.8



**STRUCTURAL ASSEMBLY** 

KBHK2GCM

16

32-45 HRC

K2 **STRUCTURAL WASHER** 

WRK2GM

AS 1252: 2016 35-41 HRC



K<sub>0</sub> **STRUCTURAL WASHER** 

**PLN** AS 1252: 1983 35-45 HRC

WRK0PM



**STRUCTURAL WASHER** 

**WRSTPM** 





**STRUCTURAL BOLT BLANK** 

**BHSTPBM** 



AS 1252: 2016

K<sub>0</sub> STRUCTURAL NUT

**NHK0GCM HDG** 





**STRUCTURAL HEX NUT** 

**NHSTGCM** 

SS 301 **HEC** 



**FEELER GAUGE** 0.13MM

XGF013

MGAL

ASTM F959M

Class 8.8

bolting



STICK WAX

LUBRICANT

**XXWSC** 





**METRIC SQUIRTER® DTI WASHER** WD10PM

AS 1252: 2016 33-41 HRC

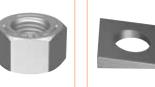
K<sub>0</sub>

**WTK0GM** 

**HDG** 

AS 1252: 1983

26-45 HRC



K<sub>0</sub> **STRUCTURAL TAPER WASHER** 8° SQUARE NUT

**NHK0PCM** 

AS 1252: 2016

Class 8.8

PLN AS 1252: 1983 Class 8



**STRUCTURAL HEX NUT** 

**NHSTPCM** 

Cartridge

425g



8° SQUARE

**WTSTGM** 

AS 1252: 2016 33-41 HRC



K<sub>0</sub> **TAPER WASHER** 8° SQUARE

WTK0PM

PLN AS 1252: 1983 35-45 HRC



**TAPER WASHER** 8° SQUARE

**WTSTPM** 



**MGAL** ASTM F959M **Class 10.9** 



METRIC **SQUIRTER®** WASHER WD10MM

**MGAL** ASTM F959M Class 8.8



**METRIC** LOAD **INDICATOR WISTGM** 



METRIC **SQUIRTER® DTI WASHER WDSTGM** 





Save 25% on your bolting installation cost.

Ask us how.

# Bolting made Safe, Easy and Accurate

**TONE® Electric Torque Control Wrench** 



PART: XT-STC7TE

PART: XT-STC12TE

#### Featuring:

- 2 x Safety Reaction Arms
- >> L-Shape Arm + Long Bar Arm 230mm
- >> Light Weight (7TE 6.2kg, 12TE 9.0kg)
- >> Non Impacting
- >> Low Noise
- Automatic Shut-off at Pre-set Torque
- >> Torque Range 7TE 350-700Nm
- >> Torque Range 12TE 500-1100Nm
- 1" Square Drive (Both Models)





Japanese Engineering





# SOKO

**DIN 912 Class 12.9** 



**METRIC CAP SCREW** SOCKET

**SHSOZCM** 

Z/P **DIN 912** Class 8.8



**METRIC CAP SCREW** SOCKET

SH88ZCM

PLN **ANSI B18.3 ASTM F835** 



UNF **CSK** SOCKET

SCSOPF

PLN **DIN 915 Alloy Steel** 



**METRIC DOG PT** SOCKET

**SSSDPCM** 

PLN **DIN 912** Class 12.9



**METRIC CAP SCREW** SOCKET

**SHSOPCM** 

PLN **ANSI B18.3** ASTM A574



UNC **CAP SCREW SOCKET** 

SHSOP

PLN **ANSI B18.3** 



UNC **BUTTON HEAD** SOCKET

**SBSOP** 

PLN **ANSI B18.3 ASTM F912** 



UNC **PLN PT** SOCKET **SSSPPC** 

PLN **DIN 7984** Alloy Steel



**METRIC LOW HEAD** SOCKET

**SLSOPCM** 

PLN **BS 2470** ASTM A574



**BSW CAP SCREW** SOCKET

**SHSOPW** 

PLN BS 2470 Class 12.9'



**BSW BUTTON HEAD** SOCKET

SBSOPW PLN

**ANSI B18.3** 



UNC **KNURL CUP PT** SOCKET **SSSKP** 

**DIN 7991** Class 12.9\*



**METRIC** CSK SOCKET

**SCSOZCM** 

PLN **ANSI B18.3 ASTM A574** 



**UNF CAP SCREW** SOCKET

SHSOPF

PLN **ANSI B18.3 ASTM F835** 



UNF **BUTTON HEAD** SOCKET

SBSOPF





**BSW KNURL CUP PT** SOCKET **SSSKPW** 

PLN **DIN 7991** Class 12.9\*



**METRIC** CSK SOCKET

SCSOPCM

PLN **ANSI B18.3** Alloy Steel



UNC **LOW HEAD** SOCKET

**SLSOP** 





**METRIC PLN PT** SOCKET

SSSPPCM





UNF **KNURL CUP PT** SOCKET

**SSSKPF** 

ISO 7380 Class 12.9<sup>9</sup>



**METRIC BUTTON HEAD** SOCKET

**SBSOZCM** 

PLN **ANSI B18.3** ASTM F835



UNC **CSK** SOCKET

SCSOP





**METRIC KNURL CUP PT** SOCKET

**SSSKZCM** 



UNF **PLN PT** SOCKET **SSSPPF** 

PLN ISO 7380 Class 12.9\*



**METRIC BUTTON HEAD** SOCKET

**SBSOPCM** 

PLN BS 2470 ASTM F835



**BSW** CSK SOCKET

**SCSOPW** 

PLN ISO 4029 Alloy Steel



**METRIC KNURL CUP PT** SOCKET

SSSKPCM

PLN AS1112.1 Class 12



**METRIC HEX NUT** 

NH12PCM

\*Property Class 12.9. Due to head design, a lower fastener strength may be exhibited. Copyright © 2018 Hobson Engineering Company Pty. Ltd. All rights reserved.







**ANSI B18.3** Alloy Steel



SOCKET

UNC **SHOULDER** SOSOPC

> Z/P HEC



**PLSOZ** 

PLN ISO 7379 **Class 12.9** 



**METRIC SHOULDER** SOCKET

SOSOPCM

**PLN HEC** ISO Class 10.9



**METRIC** T-BOLT

**BTSOPCM** 

PLN BS 2470 Alloy Steel



**BSW SHOULDER** SOCKET

SOSOPW

**HEC** ISO Class 10.9



**BSW** T-BOLT

**BTSOPW** 

PLN **Alloy Steel** 



**NPTF PRESSURE PLUG HEX** 

**PPSOPN** 

PLN Alloy Steel



BSP **PRESSURE PLUG HEX** 

**PPSOPB** 

PLN **Alloy Steel** 



LEVEL SEAL **PRESSURE PLUG HEX** 

**PPSOPL** 

Alloy Steel



**METRIC PRESSURE PLUG HEX** 

PPSOPTM



**Reliable Precision** High Tensile









## **EARTHMOVING**

PLN HEC Grade 9



UNC PLOW BOLT

CBPG9PC

PLN HEC Grade 8



UNC HEX PLOW NUT

CNPG8PC

PLN HEC Grade 8



UNF SQ STEPPED TRACK NUT

CNTG8SF

PLN HEC Grade 9



UNC STEPPED PLOW BOLT

CBXG9PC

PLN HEC Grade 8



UNF HEX TRACK NUT

CNTG8HF

PLN HEC Grade 8



UNF HEX RND FACE TRACK NUT

CNTG8EF

PLN HEC Grade 8



UNC PLOW BOLT

CBPG8PC

PLN HEC Grade 8



METRIC FINE SQ COLLAR TRACK NUT

CNTG8CFM

PLN HEC Grade 9



METRIC FINE DOME HEX TRACK BOLT

**CBTG9DFM** 

PLN HEC Grade 8



UNF SQ RND FACE TRACK NUT

CNTG8RF

PLN HEC Grade 9



UNF DOME HEX TRACK BOLT

CBTG9DF

PLN HEC Grade 8



METRIC FINE SQ RND FACE TRACK NUT CNTG8RFM

HEC Grade 9



METRIC FINE HEX TRACK BOLT

CBTG9HFM

PLN HEC Grade 8



UNF SQUARE TRACK NUT

CNTG8QF

PLN HEC Grade 9



UNF HEX TRACK BOLT

CBTG9HF

PLN HEC Grade 8



METRIC FINE SQUARE TRACK NUT

CNTG8QFM









## **PETROCHEMICAL**



#### STUD BOLT & NUT KITS - ASTM A193 / A194

PLN	Grade B7 / 2H	UNC	KSPB7PC
PLN	Grade B7 / 2H	UN8	KSPB7PU
HDG	Grade B7 / 2H	UNC	KSPB7GC

HDG	Grade B7 / 2H	UN8	KSPB7GU
XYB	Grade B7 / 2H	UNC	KSPB7BC
XYB	Grade B7 / 2H	UN8	KSPB7BU



#### **STUD BOLT - ASTM A193**

PLN	Grade B8 CL2	UNC	SP82PC
PLN	Grade B8 CL2	UN8	SP82PU
PLN	Grade B8M CL2	UNC	SPM2PC
PLN	Grade B8M CL2	UN8	SPM2PU
PLN	Grade B7	UNC	SPB7PC
PLN	Grade B7	UN8	SPB7PU
HDG	Grade B7	UNC	SPB7GC
HDG	Grade B7	UN8	SPB7GU

XYB	Grade B7	UNC	SPB7BC
XYB	Grade B7	UN8	SPB7BU
CAD	Grade B7	UNC	SPB7CC
CAD	Grade B7	UN8	SPB7CU
Z/P	Grade B7	UNC	SPB7ZC
Z/P	Grade B7	UN8	SPB7ZU
ZYP	Grade B7	UNC	SPB7YC
ZYP	Grade B7	UN8	SPB7YU



#### **ALLTHREAD ROD - ASTM A193**

PLN	Grade B7	UNC	APB7PC	PLN	Grade B7	UN8	APB7PU
-----	----------	-----	--------	-----	----------	-----	--------



#### **HEAVY HEX NUT - ASTM A194 / M**

PLN	Grade 8	UNC	NPG8PC
PLN	Grade 8	UN8	NPG8PU
PLN	Grade 8	METRIC	NPG8PCM
PLN	Grade 8M	UNC	NP8MPC
PLN	Grade 8M	UN8	NP8MPU
PLN	Grade 8M	METRIC	NP8MPCM
PLN	Grade 2H	UNC	NP2HPC
PLN	Grade 2H	UN8	NP2HPU
HDG	Grade 2H	UNC	NP2HGC

HDG	Grade 2H	UN8	NP2HGU
ХҮВ	Grade 2H	UNC	NP2HBC
ХҮВ	Grade 2H	UN8	NP2HBU
CAD	Grade 2H	UNC	NP2HCC
CAD	Grade 2H	UN8	NP2HCU
Z/P	Grade 2H	UNC	NP2HZC
Z/P	Grade 2H	UN8	NP2HZU
ZYP	Grade 2H	UNC	NP2HYC
ZYP	Grade 2H	UN8	NP2HYU



Hobson hold an **extensive range of L7 and B16 materials** ex-stock and source special materials on request.

**UNC** ≤ 1 Inch

**UN8** > 1 Inch

**KEY** 

**CAD:** Cadmium

XYB: Xylan Blue





SS 316 HEC



D SHACKLE STANDARD

HSH16DSM

SS 316 HEC



SHACKLE TWISTED

**HSH16TWM** 

SS 316 HEC



SWIVEL JAW SNAP SHACKLE

HSW16JK

SS 316 HEC



SPRING HOOK EYE

HHK16SE





D SHACKLE CAPTIVE PIN

HSH16CPM

SS 316 HEC



D SHACKLE DOUBLE BAR

HSH16DBM

SS 304 HEC



ѕ ноок

HHK04S

SS 316 HEC



SPRING HOOK EYE & NUT

HHK16SN

SS 316 HEC



D SHACKLE LONG

HSH16LGM

SS 316 HEC



SHACKLE REPLACEMENT PIN

**HXPINS** 

SS 316 HEC



SNAP HOOK CAST

HHK16CP

SS 316 HEC



PELICAN HOOK

HHK16PEM

SS 304 HEC



D SHACKLE LIGHTWEIGHT

HSH04LWM

SS 316 HEC



SWIVEL EYE SNAP

HSW16EP

SS 316 HEC



SPRING HOOK ASYMMETRIC

HHK16SA

SS304 HEC



PAD EYE DIAMOND

HEP04DI

SS 316 HEC



D SHACKLE INTERNAL HEX PIN

HSH16HPM

SS 316 HEC



SWIVEL EYE + EYE

HSW16EE

SS 316 HEC



SNAP HOOK SAFETY LATCH

HHK16CL

SS304 HEC



PAD EYE OVAL

HEP04OV

SS 316 HEC



D SHACKLE WIDE MOUTH

HSH16WMM

SS 316 HEC



SWIVEL JAW + JAW

HSW16JJ

SS 316

**HEC** 



SNAP HOOK RIGID EYE

HHK16CR

SS304 HEC



PAD EYE OBLONG

HEP04OB

SS 316 HEC



D SHACKLE BOW

HSH16BWM

SS 316 HEC



SWIVEL EYE SNAP SHACKLE

**HSW16EK** 

SS 316 HEC



SPRING HOOK

HHK16SP

SS304 HEC



PAD EYE OBLONG RING

HEP04OR





SS304 **HEC** 



PAD EYE **ROUND BOLT** 

HEP04RB

SS 316 HEC



**EYE BOLT COLLAR** 

**HEC16PM** 

PAD EYE **ROUND** 

SS304

HEC

HEP04RD

SS 316 HEC



**U BOLT KIT ROUND** 

**KUR16PCM** 

SS304 **HEC** 



PAD EYE **ROUND OPEN** 

HEP04RO

SS 304 HEC



U BOLT KIT + **PLATE CRIMP** 

**HUR04KPM** 

**SS316 HEC** 



**EYE NUT** 

HEN16PM

SS 316 HEC



**U BOLT KIT SQUARE** 

**KUS16PCM** 



SS 316

**HEC** 

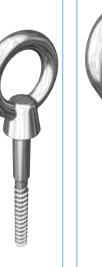
**EYE BOLT** KIT COLLAR **HEC16KM** 

SS 316 **HEC** 



SS 304 **HEC** 





**LAG SCREW EYE COLLAR** 

**HES16CL** 



**EYE BOLT KIT** 

HEB04PM



KUS16PSM







SS 316 HEC



CHAIN LINK REGULAR POLISHED

HCH16LP

SS 304 HEC



PIANO HINGE DRILLED

HHP04D

SS 304 HEC



TOGGLE LATCH ADJUSTABLE

HLT04A

SS 316

**HEC** 

**WELDED RING** 

ROUND

**HRG16WR** 

SS 316

**HEC** 

TRIPLE-GRIP

**RIGHT HAND** 

HGT16R

SS 304

HEC

Screws included

**BUTT HINGE** 

8 HOLE

**LOOSE PIN** 

HHB04L

SS 304 HEC



WELDED RING ROUND

HRG04WR

SS 304 HEC



PIANO HINGE UNDRILLED

HHP04U

SS 316 HEC



PULLEY NYLON BLOCK

HPB16RP

SS 316 HEC



CHAIN LINK CLIP POLISHED

**HCH16LC** 

SS 316 HEC



JOIST HANGER

HHJ16D

SS 304 HEC



HATCH HINGE EVEN

HHH04E

SS 316 HEC



PULLEY NYLON BLOCK SWIVEL

HPB16BP

SS 316 HEC



CHAIN LINK QUICK POLISHED

HCH16LQ

SS 304 HEC Screws included



BUTT HINGE 4 HOLE FIXED PIN

HHB04D-050

SS 304 HEC



HATCH HINGE UNEVEN

HHH04U

SS 304 HEC



WELDED RING DEE

HRG04WD

SS 316 HEC



MULTI-GRIP

HGM16D

SS 304 HEC Screws included



BUTT HINGE 6 HOLE FIXED PIN

HHB04D-075

SS 316 HEC



HATCH HINGE EVEN

HHH16E

SS 304 HEC



WELDED RING TRIANGLE

HRG04WT

SS 316 HEC



TRIPLE-GRIP LEFT HAND

HGT16L

SS 304 HEC Screws included



BUTT HINGE 8 HOLE FIXED PIN HHB04D-100

SS 316 HEC



HATCH HINGE UNEVEN

HHH16U

## **STAINLESS BALUSTRADE**





SS 316 **HEC** 



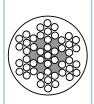
**WIRE ROPE** 1 x 19 RIGID

SS 316 HEC



**WIRE ROPE** WORKABLE

SS 316 HEC



**WIRE ROPE** 7 x 7 PVC COATED HRW16707P



SS 316

**HEC** 

**WIRE ROPE** 7 x 19 **FLEXIBLE** 



SS 316

**HEC** 



HRW16719



**WIRE ROPE** 3.2mm 305m per roll

100m and 1000m rolls also available

HRW16 SS 316

**HEC** 

SS 316

**HEC** 



SS 316 HEC



**TERMINAL SWAGE FORK** 





HTS16FM

**Nickel Plate** Copper

HEC



SS 316

HEC

**TERMINAL SWAGE FORK TOGGLE** HTS16FT

SS 316

**HEC** 



**TERMINAL SWAGE STUD MINI** HTS16MT

SS 304

**HEC** 



SS 316

**HEC** 

HTS16EY

SS 304 **HEC** 



**Nickel Plate** Copper HEC



MACHINE **FERRULE** 

**HXFEM** 

SS 304

HEC



HAND **FERRULE** 

HXFEH

SS 304

**HEC** 



TERMINAL **SWAGE BUTTON HEAD** 

HTS16BH

**Nylon** 

HEC



**WIRE ROPE THIMBLE** 

HXTH04

**Chrome Plate** 

**Brass** 

**HEC** 



**STRAP** 



SS 316

**HEC** 

**WIRE ROPE GRIP** 

HXRW16G

SS 304 HEC



**HEAD TENSIONER ALLEN KEY HXHT04AK** 

**HEAD TENSIONER HEX HEAD HXHT04HH** 



**CROSS** CONNECTOR



HXCC04



**BLACK BUSH SPLIT TYPE** 

**HXNBB** 



**BEVELLED** WASHER

**HXWBBC** 



HED04ST SS 316

HEC





**SHELF** SUPPORT CLIP





SS 316 HEC



**ROUND BALL** INTERNAL THREAD

HXRB16TM

SS 316 HEC



**EYE SCREW METAL THREAD** 

**HES16PCM** 

SS 316 **HEC** 



**ROUND BALL** 

HXRB16 SS 316

**HEC** 





LAG EYE **SCREW** 

**HES16PL** 





**CLEVIS** PIN

SS 316 HEC



REPLACEMENT

**HXPINC** 

SS 316 **HEC** 



**RETAINING CLIP** 

**HXRC** 

SS 316 **HEC** 



**TIMBER INS CSK HEX** SOCKET L/H

**HXTI16CLM** 

SS 316 **HEC** 



TIMBER INS **CSK HEX** SOCKET R/H

**HXTI16CRM** 

#### **KEY**

**CHR:** Chrome

HDG: Hot Dip Galvanised MGAL: Mechanical Galvanised

PLN: Plain

SS: Stainless Steel **Z/P:** Zinc Plated

**ZYP:** Zinc Yellow Passivate

#### WIRE ROPE CUTTER



Suits up to 5mm wire rope

HTHRC-008

#### **CUTTING AND SWAGING COMBO**



Suits up to 3.5mm wire rope

HTHSC-350

#### WIRE ROPE CUTTER



Suits up to 12mm wire rope

HTHRC-450

#### **CUTTING AND SWAGING COMBO**



Suits up to 5.0mm wire rope

HTHSC-600

#### WIRE ROPE CUTTER

**MGAL** 

**HEC** 

SOCKET

DRIVE

**HXSD** 



Suits up to 16mm wire rope

HTHRC-800

#### **Chrome Plate HEC**



RIGGING **SCREW SPANNER** 

**HXRSS** 

#### **CUTTING**

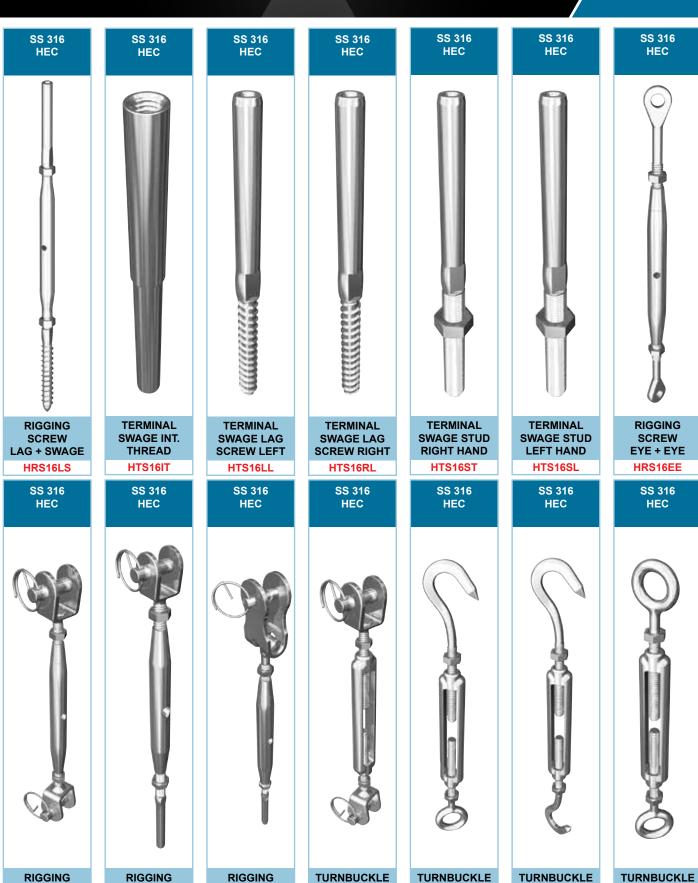


#### **SWAGING**









**OPEN BODY** 

JAW + JAW

HTB16JJ

**OPEN BODY** 

**HOOK + EYE** 

HTB16HE

**OPEN BODY** 

ноок + ноок

HTB16HH

**OPEN BODY** 

**EYE + EYE** 

**SCREW** 

JAW + SWAGE

HRS16JS

**SCREW** 

TOG + SWAGE

HRS16TS

**SCREW** 

JAW + JAW

HRS16JJ











SS 304 **DIN 1587** 



**METRIC** HEX **DOME** ND04PCM

SS 304

**DIN 929** 





**METRIC WELD HEX NUT** 

NH04WCM

SS 304 **DIN 934** 



METRIC **HEX NUT** 

NH04PCM

SS 316 **ANSI B18.2.2** 



UNC **THIN HEX LOCK NUT** NL16PC

SS 316 **DIN 1587** 



**METRIC** HEX **DOME** ND16PCM

SS 316 **ANSI B18.2.2** 



UNC **HEX NUT** 

NH16P

SS 304 **DIN 934** 



METRIC FINE **HEX NUT** 

NH04PFM

SS 316 **ANSI B18.2.2** 



UNF **THIN HEX LOCK NUT NL16PF** 

SS 304 HEC



**METRIC** 2PC DOME **HEX NUT** ND04WCM

SS 316 **DIN 934** 



MFTRIC **HEX NUT** 

NH16PCM

SS 304 **ANSI B18.2.2** 



UNF **HEX NUT** 

NH04PF SS 304

**HEC** 





**METRIC FINE METRIC** HOBLOCH™ HOBLOCH™ **HEX NUT HEX NUT** NN04HFM NN04HCM

SS 304 **ISO 4161** 



**METRIC** SHEAR NUT

SS 304

**HEC** 

NS04PCM

SS 316 **DIN 934** 



**LEFT HAND HEX NUT** 

NH16PDM

SS 304 BS1083



BSW **HEX NUT** 

NH04PW





SS 316 IFI 145 / B18 2.2



**METRIC** UNC **SERRATED FLANGE NUT** 

NF04PCM

SS 316 **ANSI B18.2.2** 



UNF **HEX NUT** 

NH16PF

SS 304 ANSI B18.2.2



UNC **THIN HEX LOCK NUT** 

NL04PC





NYLOC

UNC **NYLOC® NUT** 

NN04P





**SERRATED FLANGE NUT** 

NF16PC





**BSW HEX NUT** 

NH16PW

SS 304 **DIN 439** 



METRIC THIN HEX **LOCK NUT** NL04PCM

SS 304 **DIN 985** 





**METRIC NYLOC® NUT** 

NN04PCM

SS 316 **ISO 4161** 



**METRIC SERRATED FLANGE NUT** 

**NF16PCM** SS 304

**ANSI B18.2.2** 





LINC **HEX NUT** 

NH04P

SS 316 **DIN 439** 



METRIC THIN HEX **LOCK NUT NL16PCM** 

SS 304 **HEC** 





UNF **NYLOC® NUT** 

NN04PF





SS 304 **HEC** 

NYLOC



**BSW NYLOC® NUT** 

NN04PW

SS 304 **HEC** 

NYLOC



UNC **NYLOC® NUT** THIN

NN04TC

SS 304 **HEC** 

NYLOC

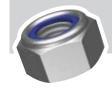


UNF **NYLOC® NUT** THIN

NN04TF

NYLOC

Nylon insert



locknuts

Anti-vibration solution.

SS 316 IFI 100/107

NYLOC



UNC **NYLOC® NUT** 

NN16P

SS 316 **ANSI B18.17** 



UNC **WING NUT** 

NW16P

**DIN 7991** 



METRIC **CSK FLAT SOCKET** 

SC04PCM

SS 316 **DIN 985** 

NYLOC



METRIC **NYLOC® NUT** 

NN16PCM

SS 316 **ANSI B18.17** 



**METRIC** WING NUT

NW16PCM

SS 316 **DIN 7991** 



METRIC **CSK FLAT** SOCKET SC16PCM

SS 316 HEC

NYLOC



UNF **NYLOC® NUT** 

NN16PF

SS 316 **ANSI B18.17** 



**BSW** WING NUT

NW16PW

SS 304 **ANSI B18.3** 



UNC **CUP POINT** SOCKET SG04P

SS 316 **HEC** 

NYLOC



**BSW NYLOC® NUT** 

NN16PW

SS 304 **ANSI B18.3** 



UNC **BUTTON HEAD** SOCKET

> SB04P SS 304

**DIN 916** 

METRIC

**CUP POINT** 

SOCKET

SG04PCM





UNC **SOCKET HEAD CAP SCREW** 

SS 304 **ANSI B18.17** 

UNC

NW04P

SS 316

ISO 7380



**METRIC SQUARE NUT** WING NUT

**NQ16PCM** 

SS 316

**DIN 557** 

SS 304 **ISO 7380** 



**METRIC BUTTON HEAD** SOCKET

SB04PCM



**BUTTON HEAD** SOCKET SB16PCM

SS 304

**DIN 912** 



**SOCKET HEAD CAP SCREW** SH04PCM

SS 304 **ANSI B18.17** 



METRIC **WING NUT** 

**NW04PCM** 

SS 304 **ANSI B18.3** 



UNC **CSK FLAT** SOCKET

SC04P

SS 316 **ANSI B18.3** 



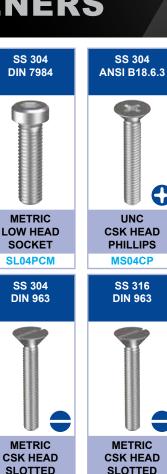
UNC SOCKET HEAD **CAP SCREW** SH16PC

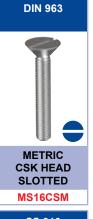












UNC





T04SSDP

T04SSCQ

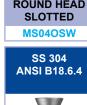




MS04ESM



























**CSK HEAD PHILLIPS** MS16CPM





**METRIC PAN HEAD PHILLIPS** MS04PPM





**MUSHROOM PHILLIPS** 

MS04MPM





T04SSPP

T04SSPQ

**SELF TAPPING** 

**CSK HEAD** 

**PHILLIPS** 

T04SSCP

**BSW** 

**MUSHROOM** 

**PHILLIPS** 

MS04MPW









**SELF TAPPING CSK HEAD PHILLIPS** 

T16SSCP

Security SS 304 **HEC** 



**SELF TAPPING SKT CSK POST HEX** 

**I04SSCH** 

Security SS 304 **HEC** 



**METRIC CSK HEAD EYE DRIVE** 

IMS04CEM



**SECURITY SOCKET KEY POST TORX** 

**ISKPT** 

SS 316 **ANSI B18.6.4** 



**SELF TAPPING PAN HEAD PHILLIPS** 

T16SSPP

Security SS 304 **HEC** 



**SELF TAPPING RAISED HEAD ONE WAY** 

**I04SSRO** 

Security SS 304 HEC



**SELF TAPPING PAN HEAD EYE DRIVE** 

**I04SSPE** 

SS 420 **HEC** 



**WAVE PIN** 

**QPW20PM** 

SS 410 ANSI B18.6.4



**SELF TAPPING PAN HEAD PHILLIPS** 

T41PSPP

Security SS 304 **HEC** 



**METRIC SKT BUTTON POST TORX®** 

**IMS04BTM** 

Security SS 304 **HEC** 



**SELF TAPPING CSK HEAD EYE DRIVE** 

**I04SSCE** 



**METRIC SPLIT PIN** 

QPS04PM

SS 304 **ANSI B18.6.4** 



TYPE U **DRIVE SCREW** 

QDS04RU

Security SS 304 **HEC** 



**METRIC** SKT BUTTON **POST HEX** 

**IMS04BHM** 





**SECURITY SOCKET BIT POST HEX** 

ISBPH



METRIC **SPLIT PIN** 

QPS16PM

SS 304 JIS B1112



**WOOD SCREW CSK HEAD PHILLIPS** 

T04DSCP

Security SS 304 **HEC** 



**METRIC** SKT CSK **POST TORX®** 

IMS04CTM





**SECURITY SOCKET BIT POST TORX** 

ISBPT

SS 316

**HEC** 



**LINCH PIN** 

QPL16PM

Security SS 304 **HEC** 



**SELF TAPPING SKT BUTTON POST TORX®** 

**I04SSBT** 

Security SS 304 **HEC** 



**METRIC SKT CSK POST HEX** 

**IMS04CHM** 





**SOCKET EYE DRIVE BIT** 

ISBED

SS 304 HEC

Security



**SELF TAPPING SKT CSK POST TORX®** 

**I04SSCT** 

Security SS 304 **HEC** 



METRIC **PAN HEAD EYE DRIVE** 

**IMS04PEM** 

Security PLN HEC



**SECURITY SOCKET KEY POST HEX** 

ISKPH

#### **KEY**

**CHR:** Chrome

**HDG:** Hot Dip Galvanised MGAL: Mechanical Galvanised

PLN: Plain

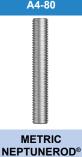
SS: Stainless Steel **Z/P:** Zinc Plated











SS 316 **DIN 931** A4-80



**BH16NCM** 

SS 316 **DIN 933** A4-80



**BS16NCM** 

SS 316 **DIN 912** A4-80



SOCKET **SCREW** SH16NCM

SS 316 **DIN 985** A4-80



**METRIC NYLOC® NUT** NN16NCM





**METRIC HEX NUT** 

NH16NCM



SS 316

**DIN 125A** 

A4-80

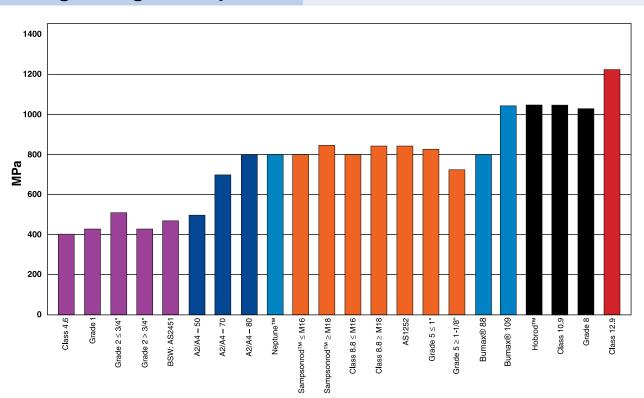
**METRIC FLAT ROUND** WASHER WR16NM

AL16NCM



High-Tensile Stainless A4-80

### **Breaking Strength Comparison**

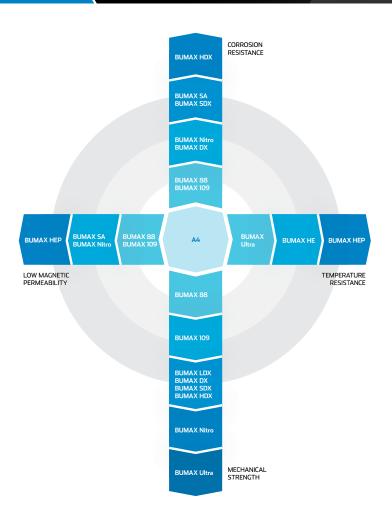
















**BUMAX 88** is a premium A4 fastener that offers better corrosion resistance than standard A4 due to higher molybdenum content. The PRE value of Bumax 88 is 27 and of a standard A4 only 23. Bumax 88 offers higher strength and lower amount of inclusions than standard A4 fasteners, that gives superior mechanical properties and fatigue resistance and less variations compared to standard A4. Bumax 88 fasteners are used in many applications that demands very low magnetic permeability, it has lower magnetic permeability and less variation from batch to batch compared to standard A4 fasteners. Bumax 88 is also widely used in cryogenic applications down to -269°C (4 K) and can also be provided with a pre-approval PMA for PED certificate for pressure vessels.

**BUMAX 109** is the strongest A4 fastener on the market. We use the same material as Bumax 88 but achieve higher strength due to a special manufacturing process.

**BUMAX Nitro**, an austenitic stainless steel with high nitrogen content, characterized by very high strength and fatigue resistance, in combination with good corrosion resistance. It is an excellent choice for marine applications and can be supplied in strength class up to 12.9. PRE value 35.

**BUMAX Super Austenite** (SA), Grade EN 1.4547; UNS S31254 (254 SMO) is a 6Mo high-alloy aus-

tenitic stainless steel for seawater and other aggressive chloride bearing medias. Excellent resistance to general, crevice, pitting and stress corrosion with a PRE value of 43. Strength class up to 10.9.

**BUMAX Lean Duplex** (LDX), Grade EN 1.4162; UNS S32101 (LDX 2101) offers an economical solution for high strength fasteners (up to 12.9) in low -medium corrosive environments. PRE 26.

**BUMAX Duplex** (DX), Grade EN 1.4462; UNS S32205 (2205) is characterized by excellent strength, ductility and fatigue resistance in combination with good general, pitting, crevice and stress corrosion properties. Strength class up to 12.9 with an excellent ductility giving an elongation of >0,3 x diameter and PRE >34.

**BUMAX Super Duplex** (SDX), Grades EN 1.4410, UNS S32750 & EN 1.4501, UNS S32760; is characterized by excellent mechanical properties and very good corrosion resistance. Excellent resistance to general crevice, pitting and stress corrosion in chloride bearing medias with a PRE of 42. Strength class up to 12.9 with an excellent ductility giving an elongation of >0,3 x diameter.

**BUMAX Hyper Duplex** (HDX), Grade EN 1.4658, UNS S32707; a ground-breaking alloy used in the most demanding applications. Suited for use in severe corrosive environments such as hot chlorinated sea-water

and for aggressive acidic chloride containing media in chemical, oil & gas, marine and petrochemical industry.

**BUMAX Ultra**, a unique precipitation hardenable stainless steel that can be delivered in ultra-high strength levels. Offers a unique combination of ultra-high strength combined with excellent ductility and good corrosion resistance in chloride environments, PRE 25. Strongest stainless steel fastener on the market with a strength class up to 16.9.

**BUMAX Heat** (HE), Grade EN 1.4980, UNS S66286 (A286); a high temperature resistant material for applications requiring high strength and good oxidation resistance at temperatures up to 700°C. Can be precipitation hardened.

**BUMAX Heat Plus** (HEP), Grade EN 2.4952, UNS N07080 (Nimonic 80). A nickel base alloy which is a precipitation hardenable high temperature resistant material with excellent oxidation resistance and high tensile and creep properties at temperatures up to 815°C.

**BUMAX Lock**, all-metal lock nut made out of the same steel grade as Bumax 88.

**BUMAX Hard**, is a thread forming and self-tapping screw made out of the same steel grade as Bumax 88 and a hardened thread profile with a surface hardness > HV 1200.

# **BUMAX**<sup>®</sup>

THE WORLD'S STRONGEST STAINLESS STEEL BOLT

Swedish Engineering







Bumax®88 DIN 976



ALLTHREAD ROD

ALB8PCM

Bumax®88 BUMAX



COLLARED HEX LOCK NUT

Bumax®88 DIN 934



UNC HEX NUT

NHB8PC

Bumax®129 ISO 4762 DUPLEX



SOCKET HEAD CAP SCREW

SHX9PCM

Bumax®88 ISO 4014



**HEX BOLT** 

BHB8PCM

Bumax®88 BUMAX



FLANGE HEX LOCK NUT

NLB8FCM

Bumax<sup>®</sup>88 ISO 7089



IMPERIAL FLAT ROUND WASHER

WRB8P

Bumax®88 ISO 4017



HEX SET SCREW

BSB8PCM

Bumax<sup>®</sup>88 ISO 7089



METRIC FLAT ROUND WASHER

WRB8PM

Bumax®109 ISO 4014



HEX BOLT

ВНВ9РСМ

Bumax®88 ISO 4762



SOCKET HEAD CAP SCREW

SHB8PCM

Bumax<sup>®</sup>88 ISO 7089 Geomet



METRIC FLAT ROUND WASHER

Bumax®109 ISO 4017



HEX SET SCREW

BSB9PCM

Bumax<sup>®</sup>88 ISO 10642



FLAT SOCKET SCREW

SCB8PCM

Bumax<sup>®</sup>88 ISO 7093



METRIC MUDGUARD WASHER

WRB8MM

Bumax®109 ISO 4762



SOCKET HEAD CAP SCREW

SHB9PCM

Bumax®88 ISO 4032



HEX NUT

NHB8PCM

Bumax®88 DIN 931



UNC HEX BOLT

ВНВ8РС

Bumax®109 ISO 4032



HEX NUT

NHB9PCM

Bumax®88 ISO 4161



HEX FLANGE NUT

NFB8PCM

Bumax®88 ISO 4762



UNC SOCKET HEAD CAP SCREW SHB8PC

Bumax®109 ISO 7089

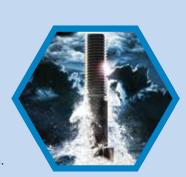


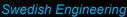
FLAT ROUND WASHER

WRB9PM

# BUMAX®

- Bumax® 88 tensile strength equivalent to Class 8.8.
- Bumax<sup>®</sup> 109 tensile strength equivalent to Class 10.9.
- W Unmatched corrosion resistance.
- Guaranteed traceability. Test certificates online.
- >> Lower install cost solution. Smaller bolt with greater strength.
- Low and High Temperature Applications (-200°C to +400°C).
- » Non Magnetic.











# NORD-LOCK GROUP

Delta Protekt® **Hardened Steel** EN 1.7182



**METRIC** STANDARD **WASHER WNHTDDM** 

Delta Protekt® **Hardened Steel** EN 1.7182



IMPERIAL **STANDARD WASHER WNHTDD** 

Delta Protekt® **Hardened Steel** EN 1.7182



**METRIC LARGE OD WASHER** WNHTLDM

Delta Protekt® **Hardened Steel** EN 1.7182



**IMPERIAL** LARGE OD **WASHER** WNHTLD

designed for steel construction applications and to fit EN 14399: 2005 K2 8.8 HR Structural Assemblies (refer to page 11).

Delta Protekt® **Hardened Steel** EN 1.7182



STANDARD SC **WASHER** 

WNSCDD

**Nord-Lock** 



Utilising a unique multifunctional design, Nord-Lock X-series™ washers offer the highest security against both spontaneous bolt loosening and slackening. Combining Nord-Lock's unrivaled wedge-effect solution (to prevent spontaneous loosening) with an exceptional spring effect (to compensate for loss of preload due to slackening), Nord-Lock X-series™ washers give you a total security option for those situations in which there can be no compromise.

Delta Protekt® Hardened Steel EN 1.7225



**IMPERIAL** X SERIES **WASHER** WNXTDD

Delta Protekt® **Hardened Steel** EN 1.7225



**METRIC X SERIES WASHER WNXTDDM** 

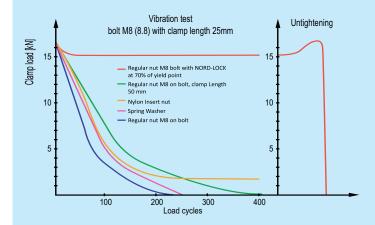
Delta Protekt® **Hardened Steel** EN 1.7225



**METRIC** X SERIES LARGE **OD WASHER WNXTLD** 

#### PART OF THE NORD-LOCK GROUP

- Manti-vibration solution. Wedge-locking action meeting DIN25201 using tension not friction.
- >> Zinc Plate coated (Delta Protekt®) and stainless steel. Large OD available.
- » Laser traceability on each product.
- Wheel nut safety. M22-1.5 pitch.



# SUPERBO

Superbolt™ multi-jackbolt tensioners (MJTs) from Nord-Lock offer an innovative technology for tightening bolts & studs

The multi-jackbolt tensioners offer you simple and cost effective tightening for large size bolts.



Superbolt™ tensioners are designed as direct replacements for conventional nuts and bolts. These devices can be threaded onto a new or existing bolt, stud, threaded rod or shaft. The main thread serves to position the tensioner on the bolt or stud against the hardened washer and the load bearing surface. Once it is positioned, actual tensioning of the bolt or stud is accomplished with simple hand tools by torquing the jackbolts which encircle the main thread. The jackbolts transfer the preload evenly into the main thread and, consequently, onto the joint. The main thread is tightened in pure tension.



### **IORD-LOCK** GROUP





Delta Protekt® **Hardened Steel** EN 1.7182



**STANDARD WASHER KIT** 

WNXAHT

SS 316L AISI 316L EN 1.4404



**STANDARD WASHER KIT** 

WNXASS

Delta Protekt® Class 10



**METRIC** WHEEL NUT

NL10DNM

SS 316L AISI 316L EN 1.4404



METRIC **STANDARD WASHER** 

WN16DPM

SS 316L **AISI 316L** EN 1.4404



IMPERIAL **STANDARD** WASHER

SS 316L **AISI 316L** EN 1.4404



**METRIC** LARGE OD **WASHER** 

WN16LPM





**IMPERIAL LARGE OD WASHER** WN16LP





A permanent solution for pivot wear

The System consists of an assembly that includes: an axle which is tapered at both ends, two expansion sleeves, two tension washers and two fasteners. When the fasteners are torqued, the tension washers push the expansion sleeves up the tapered part of the pin, thereby locking the system into the lug ears and eliminating movement that causes pivot wear.

The double-sided locking mechanism provides increased stability, security and a backlash-free joint. Installation can be easily done in the field, reducing downtime and cost.

### Nord-Lock® washer material / type guide

Application parameter	Steel washers	Stainless steel (ss) washers	254 SMO <sup>®</sup> washers	INCONEL®/HASTELLOY® C-276 washers	INCONEL® 718 washers
Steel type (EN)	1.7182 or equivalent	1.4404 or equivalent	1.4547 or equivalent	2.4819 or equivalent	2.4667 or equivalent
Examples of applications	General steel applications	General stainless steel applications. Non chlorine / acid environments	General salt water applications, pumps, chloride applications, heat exchangers, nuclear, desalination, food processing & medical equipment	General acidic environ- ments, process and chem- ical industry, evaporators, offshore downhole tooling	Applications with high temperatures, gas turbines, turbo charges, incinerators
Available for bolt sizes	M3-M130	M3-M80	M3-M39	M3-M39	M3-M39
Washer types	Regular outer diameter (NL3–NL130)	Regular outer diameter (NL3ss–NL80ss)	Regular outer diameter (NL3ss-254–NL39ss-254)	Regular outer diameter (NL3ss-276–NL39ss-276)	Regular outer diameter (NL3ss-718–NL39ss-718)
	Enlarged outer diameter (NL3,5sp–NL36sp)	Enlarged outer diameter (NL3,5spss–NL30spss)	Enlarged outer diameter (NL3,5spss-254–NL-27spss-254)	Enlarged outer diameter (NL3,5spss-276–NL-27spss-276)	Enlarged outer diameter (NL3,5spss-718–NL-27spss-718)
Treatment	Through hardened	Surface hardened	Surface hardened	Surface hardened	Surface hardened
Surface coating	Delta Protekt® base coat (KL100) and top coat (VH302GZ)				
Washer hardness*	≥ 465 HV1	≥ 520HV0,05	≥ 600HV0,05	≥ 520HV0,05	≥ 620HV0,05
Corrosion resistance	Minimum 600 hours in salt spray test (according to IS09227)	PREN 27**	PREN 45**	PREN 68**	PREN 29**
Bolt grades	Up to 12.9	Up to A4-80	Up to A4-80	Up to A4-80	Up to A4-80
Temperature range***	-50°C to 200°C	-160°C to 500°C	-160°C to 500°C	-160°C to 500°C	-160°C to 700°C

<sup>\*</sup> In order to assure the unique mechanical locking function of the Nord-Lock washers, the hardness of the mating surfaces must be lower than the hardness of the Nord-Lock washers (see table above).

<sup>\*\*</sup> PREN (Pitting Resistance Equivalent Number) = %Cr + 3,3x%Mo + 16x%N. Figures in table valid for base material. A higher PRE number indicates better corrosion resistance.

<sup>\*\*\*</sup> Temperature recommendations based on information from the raw material supplier and from tests. Locking function not affected within the specification.







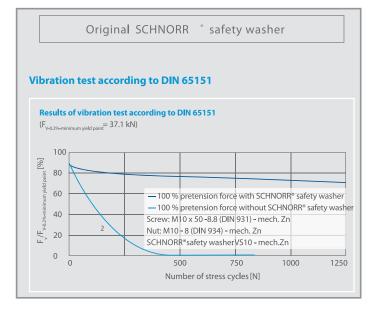
## MANAGING MAXIMUM FORCE -**EVEN IN EXTREME CONDITIONS**

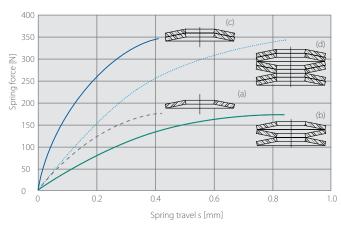


# **SCHNORR**®

DISC SPRING ENGINEERING

SCHNORR® is an international leader in engineering and manufacturing of safety washers and disc springs for the automotive, aerospace and machine construction industries.





- (a) Single disc spring
- (b) Stacked in series; example 3 x 1 = triple deflection
- (c) Stacked in parallel; example 1 x 2 = double force
- (d) Parallel pairs arranged in series, example 3 x 2 = double force and triple deflection.



# SCHNORR® DISC SPRING ENGINEERING





	PL	_N	
DIN	ΕN	16983	

MGAL DIN EN 16983\*

SS 304 DIN EN 16983\*



PLN Serrated

Z/P Serrated

PLN Serrated













TYPE VS



**DISC SPRING** 

DISC SPRING

DISC SPRING

WO04DP

TYPE S SAFETY WASHER WOHTSZM

SAFETY WASHER WOHTSPM

TYPE S

SAFETY WASHER WOHTVZM TYPE VS SAFETY WASHER WOHTVPM

SS 304 Serrated

WOHTDP

SS 304 Serrated

WOHTDG

Z/P DIN 6796

PLN DIN 6796 ZYP 25µm DIN 6796 Z/P DIN 267 PLN DIN 267







TYPE VS SAFETY WASHER WO04VPM



HDS LOAD HEAVY DUTY WASHER WOHTHZM



HDS LOAD HEAVY DUTY WASHER WOHTHPM



HDS LOAD HEAVY DUTY WASHER WOHTHYM



HS LOAD HIGH STRESS WASHER WOHTLZM



HS LOAD HIGH STRESS WASHER WOHTLPM

Geomet 321B DIN 267

# **SCHNORR**®

### DISC SPRING ENGINEERING

### **Disc Springs:**

- >> Space saver with high spring force.
- » No setting or fatigue under normal loads.
- >> Long service life.

### **Safety Washers:**

- >> High resistance to vibration.
- >> Patented technology.
- >> Extensive range.







WOHTLEM

PLN Type K Non-slotted



BEARING PRELOAD SPRING WOHTKP

<sup>\*</sup>DIN EN 16983 replaces DIN 2093 effective 1 February 2017.





**Red Fibre HEC** 

AS1237:1973 Mild Steel

**HDG HEC** Mild Steel

Z/P HEC Mild Steel

PLN HEC Mild Steel

**HEC** Mild Steel

ZYP **DIN 125A** Mild Steel

**METRIC ENGINEERS** 

**WASHER** 

**WEMSZM** 

METRIC **FLAT ROUND** 

HEC

METRIC **FLAT ROUND** 

**METRIC FLAT ROUND** 

**IMPERIAL FLAT ROUND** 

WRMSZ

**FLAT ROUND** 

WRRFPM SS 304 HEC

**METRIC** 

**FLAT ROUND** 

SS 304 **DIN 125A**  **WRMSGM** SS 304

**WRMSZM** 

SS 316 HEC

WRMSPM SS 316

SS 316 **DIN 125A** HEC

**Brass** HEC BS 3410

METRIC

**WRMSYM** 

**IMPERIAL** 

**FLAT ROUND** 

WR04P

METRIC

**FLAT ROUND** 

WR16PM

METRIC **IMPERIAL FLAT ROUND** 

**FLAT ROUND** 

**IMPERIAL FLAT ROUND** 

**FLAT ROUND** WR04PM

**METRIC** 

**HDG** AS1237.1-2002 Mild Steel

Z/P AS1237.1-2002 Mild Steel

METRIC

**FLAT ROUND** 

WR04TM

Z/P AS 1237.1-2002 Mild Steel

Z/P **HEC** Mild Steel

SS 304 **DIN 9021** 

WR16TM

SS 316 **DIN 9021** 

WR16P

Brass HEC **AS 1237** 

**WRBRP** 

**METRIC X LARGE FLAT ROUND** 

X LARGE **FLAT ROUND WXMSZM** 

**METRIC** 

**PANEL** WPMSZM

**METRIC** 

IMPERIAL **MUDGUARD** 

> WRMSZU WR04MM

**METRIC MUDGUARD** 

**MUDGUARD** WR16MM

**METRIC** 

**METRIC FLAT ROUND** 

WRBRPM

**WXMSGM** 

PLN HEC **HEC** Mild Steel **Mild Steel** 

HEC Mild Steel **ANSI B18.21.1** 

SS 304 **HEC 127B** 

SS 316 ANSI B18.21.1

SS 316 **HEC 127B** 

LARGE FLAT LARGE FLAT

LARGE FLAT **RND SUPA® WASHER WRMSGLM** 



**IMPERIAL SPRING FLAT SECTION WR04S0** 



**METRIC SPRING FLAT SECTION** 



**IMPERIAL SPRING FLAT SECTION WR16S** 



**METRIC SPRING FLAT SECTION** 

**WASHER WRMSZLM** 

40

RND SUPA®

RND SUPA®

**WASHER** 

**WRMSPLM** 





**HDG HEC 127B Spring Steel** 



**METRIC SPRING FLAT SECTION** 

WRMSGSM

Z/P **ANSI B18.21.1 Spring Steel** 



**IMPERIAL SPRING SQ SECTION** 

**WRMSZSQ** 

SS 316 **DIN 6798** Type A



LOCK **EXT SERR** тоотн

WL16SEM

HEC **Mild Steel** 



**METRIC SQUARE** 

**WSMSYM** 

**HEC 127B** Spring Steel



**METRIC SPRING FLAT SECTION** 

WRMSZSM

Z/P IFI 532 Type A



LOCK **INTERNAL TOOTH** 

WLMSZTIM

SS 304 **DIN 6798** Type A



LOCK **EXT SERR** тоотн

WL04SEM

HOBKOTE® HEC Mild Steel



**METRIC SQUARE** 

**WSMSHM** 

**HEC 127B Spring Steel** 



**METRIC SPRING FLAT SECTION** 

**WRMSYSM** 

Z/P IFI 532 Type A



LOCK **EXTERNAL** TOOTH

WLMSZTEM

SS 304 **DIN 6798** Type J



LOCK **INT SERR** тоотн

WL04SIM

HEC Mild Steel



SQUARE **WASHER SQUARE HOLE WSMSGQ** 

**ANSI B18.21.1 Spring Steel** 



IMPERIAL **SPRING FLAT SECTION** 

**WRMSZS** 

Z/P ASME B18.21.1 Type A



LOCK **INTERNAL TOOTH** 

WLMSZTI

SS 304 **HEC** 



**CUP WASHER** 

WR04C

**PLN HEC** 38-45 HRC



METRIC **FLAT ROUND**  $\mathbf{SAMPSON}^{\mathsf{TM}}$ WR43PM

**HEC 7980 Spring Steel** 



**METRIC SPRING SQ SECTION** 

WRMSZSQM

Z/P ASME B18.21.1 Type A



LOCK **EXTERNAL TOOTH** 

**WLMSZTE** 

SS 304 HEC



**METRIC BELLEVILLE WASHER** 

WR04BM

ASTM F436M 38-45 HRC



METRIC **FLAT ROUND**  $\mathbf{SAMPSON}^{\mathsf{TM}}$ WR43ZM

ZYP **HEC 7980 Spring Steel** 



**METRIC SPRING SQ SECTION** 

**WRMSYSQM** 

SS 304 **DIN 6797** Type A



LOCK **EXTERNAL TOOTH** 

WL04TEM

SS 316 HEC



**METRIC SQUARE** 

WS16PM

PLN ASTM F436 38-45 HRC



**IMPERIAL FLAT ROUND**  $\mathbf{SAMPSON}^{\mathsf{TM}}$ WR43P

**HDG ANSI B18.21.1 Spring Steel** 



**IMPERIAL SPRING SQ SECTION** 

**WRMSGSQ** 

SS 304 **DIN 6797** Type J



LOCK INTERNAL **TOOTH** 

WL04TIM

**HDG** HEC Mild Steel



**METRIC SQUARE** 

WSMSGM

ASTM F436 38-45 HRC



**IMPERIAL FLAT ROUND** SAMPSON™





Xylan Blue HEC 38-45 HRC



IMPERIAL FLAT ROUND SAMPSON™ WR43B

> PLN AS 1085.7



FISHBOLT SPRING WASHER DWRHTPSM HDG AS 1237 35-41 HRC



METRIC FLAT ROUND HARDENED WRHTGM

> HDG HEC Mild Steel



METRIC SECURITY MESH CLIP HWCMSGM 43-49 HRC

PLN HEC 43-49 HRC

> IMPERIAL FLAT ROUND WRH9P

ZYP HEC 43-49 HRC IMPACT™

IMPERIAL FLAT ROUND WRH9Y

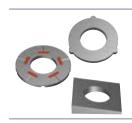
SS 316 HEC



VOLUTE SPRING WASHER WV16PM

### **Other Washers**

Hobson Engineering have a wide variety of specialised Washers, more of which can be found here:



**Structural** 



p10

### **Washers Gauge Converter**

gauge no.	inch	mm
8	0.1570"	3.988
9	0.1398"	3.551
10	0.1250"	3.175
12	0.0991"	2.517
14	0.0785"	1.994
16	0.0625"	1.588
18	0.0495"	1.257
19	0.0420"	1.0668
20	0.0350"	0.8890
21	0.0320"	0.8128
22	0.0290"	0.7366
30	0.0123"	0.3124



**Bumax** 



**p34** 



**Nord-Lock** 



**p36** 



Schnorr



**p38** 



**Nylon** 



**p4**4





### **Types of Washers**



#### Standard Washers

A standard washer is a thin plate typically round or square with a hole that is normally in the centre. They are used for two main reasons:

- 1. To minimise scouring or scratch damage to mating material as a result of nut rotation.
- 2. To increase the effective bearing surface of the bolt and or nut. That is, to distribute the load of a threaded fastener over a larger area and prevent deformation of the bearing surfaces.



#### Squirter Washers (DTIs)

Direct tension indicating (DTI) washers are used to ensure the required pre-load tension in a joint is achieved. They are hardened washers with protruding lugs or bumps on the bearing face. When the bolt assembly is tightened, these lugs are deformed to a prescribed level and hence indicate that the required tension in the assembly has been achieved. During the lug deformation process, silicone is squeezed out, giving a visible sign of correct tension in the bolt assembly.



#### **Load Indicating Washers (LIWs)**

Work much the same as Squirter Washers (DTIs) minus the silicone process.



#### Split type

Developed 110 years ago, the split type spring washer was the first washer that offered a solution to the loosening of bolted assemblies. These are hardened washers that are split with out of plane deformations. They should be used under the head of the bolt with the assembly being tensioned by rotating the nut. If they need to be used on the nut side, another hardened flat round washer should be used between the nut and the split washer.

When the washers are flattened, a prescribed tension is achieved in the assembly. Naturally, these washers do not indicate any over-tightening of the bolt assembly. The split-lock washers are made from hardened spring steel that strongly resists compression. When the threaded fasteners are tightened, the protruding corner edges of the split-lock washers bite into both compressing surfaces in a manner that resists counter-clockwise rotation to vibration in a manner similar to a ratchet .



#### **Spring Washers**

"Threaded assemblies inherently involve the mating of inclined planes under load. These inclined planes consist of the lead and flank angle of the screw or bolt thread and the angle of the mating thread in the nut plate. There is a natural tendency for these mating threads to slide "downhill" until tension is lost in an assembly. If assembled materials are soft or yield under load, or if thermocycling causes expansion and contraction of the materials, essential tension dissipates fairly quickly". There are various types of spring washers that are designed to prevent loosening of bolted assemblies.



Belleville Washer

A Belleville washer, also known as a coned-disc spring or conical washer and cupped spring washer, is a type of spring shaped like a washer. It has a frusto-conical shape which gives the washer a spring characteristic. The Belleville name comes from the inventor Jullian F. Belleville. In the initial tightening, the effect on the joint is similar to a split type spring washer. However, as the tightening continues and the washer is flattened, it actually reduces the applied load in the bolt assembly. In this way, if the joint is loosened, the load will increase and hence counteract the loosening of the joint.

Multiple Belleville washers may be stacked to modify the spring constant or amount of deflection.



#### **Spherical Washers**

Spherical washers are designed to accommodate a 10-15 degree variation in the alignment of a joint. A cone washer fits inside a cup washer and they slide against each other to reduce bending stresses in the bolt. One application for these washers is in racing kart seats where the chassis twists dramatically.



#### **Lock Washers**

directions (Type B).

A toothed lock washer, also known as a star washer, has teeth or prongs which extend radially inward and/ or outward. This maintains tension and opposes any loosening influence on the fastener. The flexed teeth absorb shock, vibration and slipping. These washers are designed to retain fasteners by achieving an increased friction between the fastener and the mating material through mechanical interlocking or interference. They also provide some tension, as with spring washers but at a vastly reduced magnitude. There are two main types, teeth twisted out of plane (Type A) and edges of the teeth folded in opposite



#### Lock Washers - 2 piece type (Nord-Lock)

Two piece lock washers that are designed to prevent bolt assemblies loosening through vibration. They consist of two disks with interposing ramps. "Sharp ridges on the upper and lower surfaces of the disks grab the nut and joint surfaces. If the nut backs off a little it drags its disc along with it; the ramps on its disk climb the ramps on the lower disk. The interaction of these ramp or cam surfaces prevent loss of tension in the bolt"



Ajax technical note AFI/02/007

Charles F Jacobs. American Fastener Journal 1997

<sup>2</sup> An Introduction to the design and behaviour of bolted joints. John H Bickford Nuts, Bolts, Fasteners and Plumbing Handbook. Carroll Smith Wikipedia

43





### **NYLON**

**Natural Nylon** HEC



UNC **HEX SET SCREW** 

BS66PC

**Natural Nylon** HEC



UNC **ROUND SLOT SCREW** 

MS66OS

**Natural Nylon HEC** 



UNC **ALLTHREAD** ROD

AN66PC

**Natural Nylon** HEC



UNC **DOME HEX NUT** 

ND66P

**Natural Nylon DIN 933** 



**METRIC HEX SET SCREW** 

**BS66PCM** 

**Natural Nylon HEC** 



UNC **SLOT FILLISTER SCREW** 

MS66LS

**Natural Nylon DIN 975** 



**METRIC ALLTHREAD** ROD

AN66PCM

**Natural Nylon** Form A



**METRIC DOME HEX** NUT ND66PAM

Natural Nylon **HEC** 



UNC **HEX BOLT** 

ВН66РС

**Natural Nylon DIN 316** 



**METRIC WING SCREW** 

MS66PWM

**Natural Nylon HEC** 



UNC **HEX NUT** 

NH66P

**Natural Nylon DIN 1587** 



METRIC DOME HEX NUT ND66PCM

**Natural Nylon DIN 931** 



**METRIC HEX BOLT** 

BH66PCM

**Natural Nylon DIN 7985** 



**BINDER HEAD PHILLIPS SCREW** 

MS66BPM

**Natural Nylon DIN 934** 



**METRIC HEX NUT** 

NH66PCM

**Natural Nylon** HEC



**METRIC HEX FLANGE** NUT NF66PCM

**Natural Nylon DIN 963** 



**METRIC CSK SLOT SCREW** 

MS66CSM

**Natural Nylon DIN 913** 



**METRIC HEX SOCKET GRUB SCREW** 

SG66PCM

**Nylon Black UV** Stable HEC



**METRIC HEX THIN** NUT

NL66UCM

**Natural Nylon HEC** 



**SPACER ROUND** 

SR66P

**Natural Nylon HEC** 



**CSK SLOT SCREW** 

MS66CS

**Natural Nylon DIN 551** 



SLOTTED SOCKET **GRUB SCREW** 

SG66PSM





UNC **WING NUT** 

NW66PC





SPACER **ROUND** 

SR66U

Natural Nylon **DIN 84** 



**METRIC CHEESE SLOT SCREW** 

MS66ESM

#### **Natural Nylon DIN 912**



**METRIC** SOCKET HEAD **CAP SCREW** 

SH66PCM

#### Natural Nylon **DIN 315**



**METRIC** WING NUT

NW66PCM

**Natural Nylon** HEC



**METRIC SCREW INSULATOR** 

**WB66PIM** 

### NYLON









**METRIC ANTI-LOSS WASHER** 

WR66PAM

Natural Nylon **HEC** 



**METRIC CUP WASHER** 

WR66PCM

**Natural Nylon** Locking + Sealing



**METRIC** HUBO™ **WASHER** 

WR66PHM

**Natural Nylon** HEC



**METRIC FLAT ROUND WASHER** 

WR66PM

**Natural Nylon** HEC



**IMPERIAL FLAT ROUND WASHER** 

WR66P

**Nylon Black ÚV** Stable **HEC** 



**METRIC WASHER** 

WR66UM





**METRIC** HOLDING WASHER WR66POM

#### **Natural Nylon** HEC

**BUSHING** 

**WASHER** 

WB66PSM

### **Electrical Properties**



	PA	PA	PP	POM	PE	PVDF
sal resistance ohm.cm	1012	10 <sup>15</sup>	1017	1015	1017	1014
strength Kv/mm	30	60	50	20	50	20

### Resistance Chart

### **Good Resistance Limited Resistance Not Resistant**

#### Material **Substances** Cold Water Hot Water Diluted acid Concentrated acid Oxidized acid Hydrofluoric acids Diluted potassium Concentrated potassium Inorganic bases Dry halogen Hydrocarbons Hydrocarbons (chlorinated) Ether Aldehyde Amino acids Organic acids Aromatic hydrocarbons Petrol Mineral oils Greases and oils Hydrocarbons (non-saturated chlorinates) 0.03 0.01 -0.22 <0.01 Humidity absorption % to <0.01 19 0.03 ASTM d 570

### **Types of Polymer**

#### Glass Fibre Reinforced Nylon (GFR PA6.6):

Same properties as PA6.6 with enhanced mechanical properties of tensile strength, fatigue strength, impact strength, friction and abrasion resistance.

#### Polypropylene (PP)

Polypropylene is very resistant to fatigue and complies with food standards. A major use is in piping systems where rigidity and resistance to corrosion and chemical leaching are required.

#### Polyethylene (PE)

Is the most widely used plastic in the world with annual production of approximately 80 million tonnes and is used extensively in packaging applications such as foam, shrink wrapping and plastic bags.

#### Polycarbonate (PC)

It is a very durable transparent material with high impact resistance but low scratch resistance.

#### Polyvinylidene Fluoride (PVDF)

Is a highly non-reactive thermoplastic fluoropolymer. It has excellent resistance to solvents and acids

#### Acetal (POM)

Acetal resins are odourless, tasteless and non-toxic. Acetal is widely used in the automotive, electrical, machinery, equipment and watch making industries.

#### Polyamide Nylon (PA, PA6.6, 66)

Is the standard polymer used in the Hobson range of fasteners and is recognised worldwide for being the most suitable material for fasteners. It offers excellent filling qualities and hence is easily moulded even into very difficult long shapes such as threaded rod.

It provides good toughness, tensile strength and resistance to creep, particularly in the high temperature range. Nylon has excellent wear properties, low coefficient of friction and exceptional chemical resistance to aromatic hydrocarbons, greases and oils.

Nylon is a hygroscopic material which has a tendency to absorb water or moisture from the surrounding environment. The amount of absorption will depend on the environmental conditions. When water or moisture is absorbed by Nylon, it behaves like a plasticizer in plastics reducing the tensile strength, stiffness; and increasing elongation, impact strength and energy absorbing characteristics.

Outdoor weathering can be improved by the addition of carbon black. Nylon will perform well in long range service in most applications. Nylon is a translucent to off white in colour. Depending on the raw material used, there will always be slight colour differences from bright white to a very dull off white to light grey.





### COMMERCIAL

**HDG** AS 1111.1 Class 4.6



**METRIC** HEX **BOLT & NUT** 

**KBH46GCM** 

Z/P AS 2451



**BSW** HEX **BOLT** 

**BHMSZW** 

Z/P AS 1390 Class 4.6



**METRIC CUP HEAD BOLT & NUT** 

**KBC46ZCM** 

**HEC** Class 4.6



**PURLIN HEX FLANGE BOLT & NUT** 

**KBFMSGCM** 

**AS 1111.1** Class 4.6



**METRIC HEX BOLT & NUT** 

**KBH46ZCM** 

**PLN** AS 2451 Mild Steel



**BSW** HEX **BOLT** 

**BHMSPW** 

PLN AS 1390



**METRIC CUP HEAD BOLT & NUT** 

KBC46PCM

HEC Class 4.6



**PURLIN HEX FLANGE BOLT & NUT** 

**KBFMSZCM** 

PLN AS 1111.1 Class 4.6



**METRIC HEX BOLT & NUT** 

KBH46PCM





**METRIC** HEX **SET SCREW** 

**BS46GCM** 





**BSW CUP HEAD BOLT & NUT** 

**KBCMSZW** 

HEC Class 4.6



**PURLIN HEX 2 WASHERS BOLT & NUT KBHMSZCM** 

**HDG** AS 2451 Mild Steel



**BSW HEX BOLT & NUT** 

**KBHMSGW** 

Z/P **AS 1111.2** Class 4.6



**METRIC HEX SET SCREW** 

**BS46ZCM** 

HDG **AS 1393** Class 4.6



**METRIC HEX** COACH

BH46GLM

**HEC** Class 4.6



**FASCIA HEX** WASHER **BOLT & NUT KBAMSGCM** 

AS 2451 Mild Steel



**BSW HEX BOLT & NUT** 

**KBHMSZW** 

**PLN** AS 1111.2 Class 4.6



**METRIC** HEX **SET SCREW** 

**BS46PCM** 

7/P



**METRIC** HEX COACH

BH46ZLM

HEC Class 4.6



**FASCIA HEX WASHER BOLT & NUT** 

**KBAMSZCM** 





**METRIC** LONG THREAD **ASSEMBLED** 

**KBX46GCM** 

Z/P AS 2451 Mild Steel



**BSW HEX SET SCREW** 

**BSMSZW** 





**HEX WASHER HEAD POLE** STEP STEEL

KBW58GCM

HEC Class 4.6



SHOULDER **PURLIN HEX BOLT & NUT KBOMSZCM** 

AS 1390 Class 4.6

AS 1111.1

Class 4.6

**METRIC** 

HEX

**BOLT** 

**BH46ZCM** 

HDG

**METRIC CUP HEAD BOLT & NUT** 

**KBC46GCM** 

HDG **HEC** Class 5.8



**HEX WASHER HEAD POLE** STEP TIMBER

**BW58GLM** 





### COMMERCIAL

HDG AS 1112.3 Class 5



METRIC HEX NUT

NH05GCM

MGAL DIN 985 Class 6

NYLOC



METRIC NYLOC® NUT

NN06GCM

PLN HEC Class 5



ACME 6 TPI HEX NUT

NHMSPA

Z/P AS 1427: 1996 Mild Steel



METRIC METAL THREAD PAN PHILLIPS

MSMSZPPM

Z/P AS1112.3 Class 5



METRIC HEX NUT

NH05ZCM

Z/P DIN 985 Class 6

NYLOC



METRIC NYLOC® NUT

NN06ZCM

PLN HEC Class 5



ACME 6 TPI LEFT HAND HEX NUT

NHMSPB

Zinc Black AS 1427: 1996 Mild Steel



METRIC METAL THREAD PAN PHILLIPS MSMSVPPM PLN AS 1112.3 Class 5



METRIC HEX NUT

NH05PCM

MGAL IFI-100NE Grade 2

NYLOC



BSW NYLOC® NUT

NNG2GW

Brass AS 1112.3



METRIC HEX NUT

**NHBRPCM** 

Z/P AS 1427:1996 Mild Steel



METRIC METAL THREAD CSK PHILLIPS MSMSZCPM HDG AS 2451



BSW HEX NUT

**NHMSGW** 

Z/P IFI-100NE Grade 2

NYLOC



BSW NYLOC® NUT

NNG2ZW

Brass HEC



UNC HEX NUT

NHBRPC

HDG DIN 1587 Class 5



METRIC DOME HEX NUT ND05GCM Z/P AS 2451



BSW HEX NUT

NHMSZW

Z/P IFI-100NE Grade 2

NYLOC



UNC NYLOC® NUT

NNG2ZC

Brass AS 2451



BSW HEX NUT

NHBRPW

Chrome DIN 1587 Class 5



METRIC DOME HEX NUT ND05CCM PLN AS 2451



BSW HEX NUT

NHMSPW

Z/P IFI-100NE Grade 2

NYLOC



UNF NYLOC® NUT

NNG2ZF

Brass AS 1427: 1996



METAL THREAD COUNTERSUNK SLOTTED

MSBRPCS

HDG HEC Class 5



METRIC SHEAR NUT

NS05GCM

Class 5

PLN

AS1112.3



METRIC LEFT HAND HEX NUT

NH05PDM

HDG AS 1112.4 Use with Class 5



METRIC THIN HEX LOCK NUT

NL05GCM

Brass AS 1427: 1996



METAL THREAD PAN SLOTTED

MSBRPPS

DIN 935 Class 5



METRIC FINE SLOTTED HEX NUT NO05ZFM

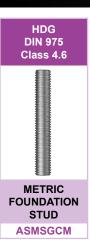




### **LOW-TENSILE**

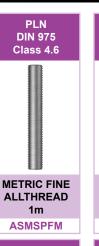














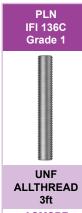


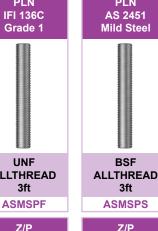






















**HDG** 

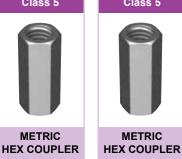




**ALLTHREAD** 3ft ASMSPS2BA









**HEC Cast Iron** 



ASMSPS4BA

**HDG** 

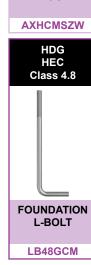
**HEC** 









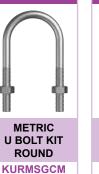


**METRIC** 

48

**WIND BRACE** FOR 40-50mm **D BRACKET** TRAILER AXLE **AXWWCIZ HPFGS** 



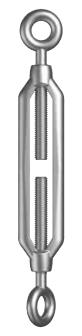


### **LOW-TENSILE**









**TURNBUCKLE EYE & EYE** 

**HTBMSGE** 

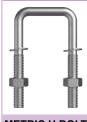
**HDG HEC** Mild Steel



**TURNBUCKLE HOOK & EYE** 

**HTBMSGH** 

**HEC** Mild Steel



**METRIC U BOLT** KIT SQ WITH SPRING WASHER

**KUSMSGSM** 

**HEC** Mild Steel



**BSW EYE BOLT KIT** 

**KENMSZW** 

**HDG HEC** Mild Steel



**METRIC U BOLT KIT** SQUARE

**KUSMSGCM** 

Z/P **HEC** Mild Steel



1/4" BSW **HOOK BOLT KIT** 

**KHBMSZW** 

M39

M42

M45

1 5/8"

1 3/4"

1 7/8"

HEC Mild Steel



**METRIC U BOLT KIT SQUARE** 

**KUSMSZCM** 

Z/P HEC Mild Steel



**HEAVY EYE SCREW** WOOD

**SEMSZL** 

Pitch (mm)

HEC Mild Steel



**BSW EYE BOLT KIT** LARGE

**KELMSZW** Z/P

**HEC** 

Mild Steel

**HEAVY** 

WOOD

SHMSZL



**EYE BOLT KIT** 

**HDG** 

HEC

Mild Steel

**KENMSGW** 

**HDG** ISO 898-1 Class 4.6 UTS



**HOOK SCREW EYEBOLT KIT** 

**Threads Per Inch** 

**KEFMSGCM** 

#### **HDG HEC** Mild Steel

**TURNBUCKLE** 

**STUB ENDS** 

**HTBMSGS** 



Z/P Black HEC **HEC** 



**ALLTHREAD** CUTTER M10 / M12

XTBD-M

Replacement Die



**XTBAB-M** 

	Size		Coarse	Fine	Extra Fine	UNC	UN8	UNF	BSW	BSF
M1.6	-	#0	0.35	-	-	-	-	80	-	-
M2	-	#1	0.4	-	-	-	-	72	-	-
-	-	#2	-	-	-	56	-	64	-	-
M2.5	-	#3	0.45	-	-	48	-	56	-	-
-	-	#4	-	-	-	40	-	48	-	-
М3	1/8"	#5	0.5	-	-	40	-	44	40	-
M3.5	-	#6	0.6	-	-	32	-	40	-	-
M4	-	#8	0.7	-	-	32	-	36	-	-
M5	3/16"	#10	0.8	-	-	24	-	32	24	32
-	-	#12	-	-	-	24	-	28	-	-
M6	1/4″	-	1	-	-	20	-	28	20	26
M8	5/16"	-	1.25	1	-	18	-	24	18	22
M10	3/8"	-	1.5	1.25	1	16	-	24	16	20
-	7/16"	-	-	-	-	14	-	20	14	18
M12	1/2"	-	1.75	1.5	1.25	13	-	20	12	16
M14	9/16"	-	2	1.5	-	12	-	18	12	16
M16	5/8"	-	2	1.5	-	11	-	18	11	14
M18	-	-	2.5	1.5	-	-	-	-	-	-
M20	3/4"	-	2.5	1.5	-	10	-	16	10	12
M22	7/8"	-	2.5	1.5	-	9	-	14	9	11
M24	1″	-	3	2	-	8	8	12 (14)	8	10
M27	1 1/8"	-	3	2	-	7	8	12	7	9
M30	1 1/4″	-	3.5	2	-	7	8	12	7	9
M33	1 3/8"	-	3.5	2	-	6	8	12	6	8
M36	1 1/2"	-	4	3	-	6	8	12	6	8

3

4.5

45

5

8

8

8

7

5

5





### **CYCLONE**

HOBKOTE® DIN 975 Class 4.6



METRIC ALLTHREAD

**ASMSHCM** 

HOBKOTE® HEC Mild Steel



METRIC STARTER BAR L BOLT LBMSHCM

HDG HEC Mild Steel



L STIRRUP ROD STEM

GLSGR035

HDG HEC Mild Steel



ANGLE BRACKET M12 / 4 HOLES GABGS12

Z/P DIN 975



METRIC ALLTHREAD

**ASMSZCM** 

HOBKOTE® HEC Mild Steel



METRIC SQUARE

WSMSHM

HDG HEC Mild Steel



T STIRRUP ROD STEM

GTSGR

HDG HEC Mild Steel



ANGLE BRACKET M16 / 2 HOLES GABGSS16

HDG DIN 975 Class 4.6



METRIC ALLTHREAD

ASMSGCM

HDG HEC Mild Steel



U SHAPE WITH BAR

GUPGB

HDG HEC Mild Steel



T BLADE BOLT ON

**GTPGB** 

HDG HEC Mild Steel



ANGLE CONNECTOR TIMBER M6 GACGT06

HOBKOTE® HEC Class 5



METRIC HEX COUPLER

AXHC05HCM

SS 316 HEC



U SHAPE WITH BAR

**GUPSB** 

HDG HEC Mild Steel



T BLADE BOLT ON EXTRA H/DUTY

GTXGB

HDG HEC Mild Steel



ANGLE CONNECTOR TIMBER M12 GACGT12

HOBKOTE® AS 1112.3 Class 5



METRIC HEX NUT

NH05HCM

HDG HEC Mild Steel



U SHAPE BOLT ON

GUPGT

HDG HEC Mild Steel



ANGLE BRACKET M10 / 2 HOLES GABGS10

HDG HEC

Mild Steel



ANGLED CONNECTOR TIMBER M16 GACGT16

HOBKOTE® HEC Mild Steel



METRIC FLAT ROUND WASHER

WRMSHM

HDG HEC Mild Steel



U STIRRUP ROD STEM

GUSGR

HDG HEC Mild Steel



ANGLE BRACKET M12 / 2 HOLES

GABGS12

HEC



ANGLE CONNECTOR TIMBER M12/16 GACGT12016

HDG HEC Mild Steel



METRIC STARTER BAR L BOLT

LBMSGCM

HDG HEC Mild Steel



L STIRRUP ROD STEM

GLSGR

HDG HEC Mild Steel



ANGLE BRACKET M12/3 HOLES

GABGS12

HDG HEC Mild Steel



FISH TAIL
POST
SUPPORT

### **CYCLONE**









FLAT CONNECTOR TIMBER M12 GFCGF30050

HDG HEC Mild Steel



FLAT CONNECTOR TIMBER M12 GFCGF45050

HDG HEC Mild Steel



FLAT CONNECTOR TIMBER M12 GFCGF45065

HDG HEC Mild Steel



FLAT CONNECTOR TIMBER M16 GFCGF16450

HDG HEC Mild Steel



TRUSS
CONNECTOR
BOND BEAM
GTBGB

HDG HEC Mild Steel



TRUSS CONNECTOR Z BRACKET GTCGZ

HOBKOTE® HEC Mild Steel



TRUSS CONNECTOR Z BRACKET GTCHZ

#### **Builder's Guide**

Hobson stock Metric Class 4.6 UTS Builders Allthread rod and accessories in Zinc Plated, Hobkote® and Hot Dip Galvanised finish.

Zinc Plated product conforms to ISO 4042 [Fasteners – Electroplated coatings] with 5 micron in thickness.

The Hobkote® coating conforms to ISO 4042 with between 5-8 micron in thickness and a specially formulated passivation. The Hobkote® coating performs with 33% more corrosion resistance than Zinc Plated product.

Hot Dip Galvanised product conforms to AS 1214 [Hot-Dip Galvanised Coatings On Threaded Fasteners] with 42 micron in thickness and Mechanically Galvanised product conforms to ASTM B695 Class 40 [Standard Specification for Coatings of Zinc Mechanically Deposited on Iron and Steel] with 40 micron in thickness.

Hobson Galvanised products comply with AS 1684 [Residential timber-framed construction – Cyclonic areas] requirement of 40 micron from AS 1397 [Steel sheet and strip--Hot-dip zinc-coated or aluminium/zinc-coated] coating class Z275.









### KITS

# **Assortment**



Hobson Engineering have a wide variety of Assortment Kits. All available in a handy, tough, metal case.

Each Kit has a selection of mixed or similar items, in various sizes.

They look **professional**, are extremely **useful** and incredibly **compact**.







Zinc Plated Metric Flange Class 8.8



SERRATED BOLTS & NUTS M5 M6 M8 M10

FEFK003

5.74kg / 579pcs

Zinc Plated Metric Fine Class 8.8



BOLTS & NUTS M8 M10 M12

> FEFK004 6.55kg / 303pcs

Stainless 316 Metric HEC



BOLTS NUTS & WASHERS M5 M6

FEFK005 3.19kg / 810pcs Stainless 316 Metric HEC



BOLTS NUTS & WASHERS
M8 M10

FEFK006 3.65kg / 324pcs Zinc Plated HEC



WASHERS RND/ MUDGUARD/ SPRING

FEFK007

6.06kg / 1770pcs

PLN Metric Class 12.9



SOCKET HEAD CAP SCREWS M5 M6 M8 M10

FEFK008

4.55kg / 354pcs

### KITS





Zinc Plated Steel **HEC** 



**SPLIT PINS** 1.6 2.0 2.5 3.2 4.0 5.0 Ø

FEFK009

4.13kg / 1705pcs

Zinc Plated Aluminium / Steel



**BLIND RIVETS** DOME 3.2mm 4.0mm 4.8mm

FEFK010 3.54kg / 1150pcs SE SEE SHE SEE

tion army than take

US MADE WAS \$450

**Zinc Yellow** 

HEC

**SELF DRILLING METAL SCREWS** 

FEFK011

4.4kg / 1180pcs

Zinc Plated HEC



PHILLIPS SELF **TAPPING PAN HEAD 6-12G** 

FEFK012 4.77kg / 1545pcs Zinc Plated Metric Class 8.8



**BOLTS & NUTS** M6 M8 M10 M12

FEFK015

7.07kg / 513pcs

Zinc Plated UNC Grades 5 & 8



**BOLTS & NUTS** 1/4 5/16 3/8 1/2

FEFK016

6.59kg / 420pcs

### **Assortment**

# WHI DOG TON HOL **開発 の表現 対象 かっ** 2 38

### **MASTER**

Contain the following:

**Bolts:** Set Screw

Nuts: Hex, NYLOC®, Dome, Flanged

Washers: Round, Spring, Mudguard

\*M5 also contains Socket Screws

M5, M6, M8, M10 or M12

**Black Zinc Plated HEC** 



PHILLIPS SELF **TAPPING PAN HEAD 6-10G** 

FEFK018 4.38kg / 1640pcs Zinc Plated /PLN **High Tensile** Class 8.8



SHCS BOLTS **NUTS WASHERS** (FLANGE)

FEFK019 4.93kg / 1460pcs

**Zinc Plated High Tensile** Class 8.8



**SET SCREWS BOLTS NUTS & WASHERS** 

FEFK020 6.17kg / 1185pcs

Zinc Plated **High Tensile** Class 8.8



**SET SCREWS BOLTS NUTS & WASHERS** 

FEFK021

6.58kg / 700pcs

**Zinc Plated High Tensile** Class 8.8



**SET SCREWS BOLTS NUTS & WASHERS** 

FEFK022

6.7kg / 430pcs

Zinc Plated **High Tensile** Class 8.8



**SET SCREWS BOLTS NUTS & WASHERS** 

FEFK023

6.79kg / 290pcs











WITH WASHER







THROUGHBOLT WITH WASHER **IN MINI-BOX** 

**MUMM2MBP** 



**HEAVY DUTY** ANCHOR **HEX** 

MUMHL4SZ



**MUMMCSPG** 



**THROUGHBOLT** WITH WASHER - DIN 9021

**MUMM1TC** 



**THROUGHBOLT** WITH WASHER - DIN 9021

MUMM2C0



**HEAVY DUTY ANCHOR** HEX

MUMHLSSZ



**HEAD CONCRETE SCREW HEX MUMMCSI** 



**THROUGHBOLT** WITH WASHER

MUMM1TR0



**THROUGHBOLT** WITH WASHER

MUMM2F

Z/P



**HEAVY DUTY** ANCHOR

MUMHLBSZ

SS 316



CONCRETE **SCREW HEX MUMMCSRS** 





**THROUGHBOLT** WITH WASHER - DIN 9021

**MUMM1TRC** 



**THROUGHBOLT** WITH WASHER

MUMM2R0



**CSK HEAD HEAVY DUTY ANCHOR** 

MUMHLSK

**SCREW TORX** 

**MUMMCSRK** 



**PAN HEAD** CONCRETE **SCREW TORX MUMMCSRP** 

GreenTec® **Carbon Steel** 



**THROUGHBOLT** WITH WASHER

**MUMM200** 



**THROUGHBOLT** WITH WASHER - DIN 9021

MUMM2RC Zinc Flake



**HEX HEAD** CONCRETE **SCREW HEX** 

MUMMCSS0



MSS



**ANCHOR** 

**MUMMSS** 

**KEY** 



Directly compatible with SA TS 101: 2015 and AS 5216



Fire Rated



**Approval** 

SS 316

m2r-l





**INTERNALLY THREADED BOLT** 

Z/P

MCS-SK

Carbon Steel

MUMM2I



**INTERNALLY THREADED BOLT** 

MUMM2RI



**PAN HEAD** CONCRETE **SCREW TORX** 

MUMMCSP

MHA-S Carbon Steel



SLEEVE **ANCHOR HEX SCREW MUMMHAS** 













SLEEVE **ANCHOR** 

**MUMMHAB** 

**MEA-SDS-PLUS Carbon Steel** 



SETTING TOOL **FOR MEA** 

**MUMMEASD** 

Z/P **MMS Carbon Steel** 



CONCRETE FRAME ANCHOR **POZI DR** 

MUMMMS0



CSK HEAD 11.5 **WALL SCREW** TORX DR

**MUMMRSU** 

ESA (E)



**DROP IN ANCHOR** 

**MUMESAE** 

MEA-BB **Carbon Steel** 



**STOP DRILL BIT** 

**MUMMEABB** 

Z/P **MMM Carbon Steel** 



MASONRY **FRAME ANCHOR MULTI POZI DR** 

миммим

MJB **Carbon Steel** 



Z/P SSAK (ES) Carbon Steel



**DROP IN ANCHOR WITH COLLAR** 

**MUMESAKE** 

**Brass MMD** 



**BRASS ANCHOR** 

MUMMMD

Z/P MEN **Carbon Steel** 



**EXPRESS** NAIL

MUMMEN



SS 316 ESAr (E A4)



**DROP IN ANCHOR** 

**MUMESARE** 

**MHDA Carbon Steel** 



**HOLLOW CEILING ANCHOR** 

**MUMMHDA0** 

Z/P MDB-M



**METAL DISC DIAM 38MM** 

MUMMDBM3

TR-RK **Carbon Steel** 

**FRAME FIXING SCREW RAFIX HEX DR MUMTRRK** 

MEA **Carbon Steel** 



**DROP IN ANCHOR** 

**MUMMEAE0** 

SS 316 **MHDAr** 



**HOLLOW CEILING ANCHOR** 

**MUMMHDAR** 

MDB-M



**METAL DISC DIAM 38MM** WHITE

MUMMDBMW



**SPACER HEX DR** 

MUMTR0

SS 316 **MEAr** 



**DROP IN ANCHOR** 

**MUMMEARE** 





**CEILING ANCHOR** 

**MUMMAN** 

Z/P MDB-M



**METAL DISC DIAM 70MM** 

MUMMDBM7



MEA-WZ



**SETTING TOOL FOR MEA WITH HAND GUARD** 

**MUMMEAWZ** 

**MANr** 



**CEILING ANCHOR** 

MUMMANR0

Z/P MRS-H **Carbon Steel** 



TRIM HEAD 8.3 **WALL SCREW** TORX DR

MUMMRSH

TR-BS **Carbon Steel** TOPROC

**SPACER HEX DR** 

**MUMTRB0** 

**MUMMJB** 









MIT-Hybrid	MIT600RE	MIT-SE Plus	MIT-SP	MIT-Rock	MIT-Cool Plus	MIT-Tropical
Mortar for highest performance in concrete	Pure Epoxy for highest loads in concrete	Mortar for use in concrete	Mortar for use in masonry	Mortar for use in natural stone	Mortar for low temperatures	Mortar for high temperatures
280 ml	385 ml	165 ml	300 ml	400 ml	300 ml	350 ml
350 ml	585 ml	280 ml	350 ml		400 ml	
400 ml	1400 ml	300 ml	400 ml			
825 ml		350 ml				
		400 ml				
		825 ml				
	SAN CONTRACTOR OF THE PARTY OF		<b>②</b>	,	•	•
			No.			
				VNC *Coo*		
+10° 1					STAT	
≥ 45° 1 +10° 1						SUNCO *STAR
recommen	ded	suitable				









### MIT-Hybrid Mortar for highest performance in concrete

HOBSON Part prefix: MUCMTHYB 🕊

































#### **Features**

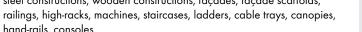
- European Technical Approval Option 1 for cracked and non-cracked concrete with anchor rod and with rebar used as anchor
- European Technical Approval for post-installed rebar connections
- The anchor may also be used under seismic influence for performance category C1 + C2
- Fire resistance test certification F30-F240 (Rebar)
- VOC free according to Swiss legislation and certified A+ according to DEVL 1101903D / DEVL 1104875A
- **LEED** Test Report
- Certification for drinking water systems
- High loads
- Fast curing
- Variable setting depth
- Dry and damp drill holes
- Suitable for overhead fixings
- Styrene free and low odour
- Colour of mortar: grey
- Indoor (zinc plated) and outdoor (stainless steel) applications













#### Temperatures

hand-rails, consoles

**Applications** 

remperatores							
	-5÷-1°C	0÷4°C	5÷9°C	10÷14°C	15÷19°C	20÷29°C	30÷40°C
Working time, in minutes (t <sub>ast</sub> )	50	25	15	10	6	3	2
Curing time, dry in minutes (t <sub>cure</sub> )	5 h	3.5 h	2 h	1 h	40	30	30
Curing time, wet in minutes (t	10 h	7 h	4 h	2 h	80	60	60

#### Installation

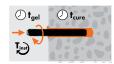






















### MIT-Tropical Mortar for high temperatures

**HOBSON Part prefix: MUCMTTRO** 







**Tropical** 





**Applications** 





steel constructions, wooden constructions, façades, façade scaffolds, railings, high-racks, machines, staircases, ladders, cable trays, canopies,







- European Technical Approval Option 7 for non-cracked concrete (10°C-≥+45°C)
- Medium duty fastening
- Slow curing
- Variable setting depth
- Application also in damp and water-filled drill holes
- Styrene free and low odour
- Colour of mortar: grey
- Indoor (zinc plated) and outdoor (stainless steel) applications





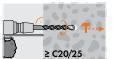




hand-rails, consoles

1emperatures							
	1	0÷14°C 15	÷19°C 20	÷29°C 30-	÷34°C 35÷	÷39°C 40÷	+44°C >45°C
Working time	e, in minutes (t <sub>asl</sub> )	30	20	15	10	6	4 2
Curing time	, in minutes (t <sup>961</sup> )	300	210	145	80	45	25 20

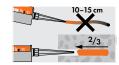
#### Installation























### MIT600RE Pure Epoxy for highest loads in concrete

HOBSON Part prefix: MUCMT600 **⟨⟨** 







































#### **Applications**

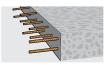
post-installed rebar connections, steel constructions, profiles, closing of ceilings, repair works

#### **Features**

- European Technical Approval Option 1 for cracked and non-cracked concrete with anchor rod and with rebar used as anchor
- European Technical Approval Option 7 for diamond drilled holes in non-cracked concrete
- European Technical Approval for post-installed rebar connections
- German National Approval for post-installed rebar connections
- ICC-ES Report ESR-3411
- Fire resistance test certification F30-F120
- Fire resistance test certification F30-F240 (Rebar)
- VOC free according to Swiss legislation and certified A+ according to DEVL 1101903D / DEVL 1104875A
- LEED Test Report
- Certification for drinking water systems
- The anchor may also be used under seismic influence for performance category C1 + C2 (M12-M30)
- High loads
- Long working time for filling of big and deep drill holes
- Variable setting depth
- Application also in damp and water-filled drill holes
- Suitable for overhead fixings
- Shelf life: 24 months
- Colour of mortar: grey
- Indoor (zinc plated) and outdoor (stainless steel) applications



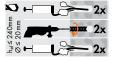




iemperatores								
		5÷9°C	10÷19°C	20÷29°C	30÷39°C	≥ +40°C		
	Working time, in minutes (t <sub>act</sub> )	120	90	30	20	12		
	Curing time, dry in hours (t <sub>cure</sub> )	50	30	10	6	4		
	Curing time, wet in hours (t)	100	60	20	12	8		

#### Installation

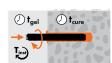






















CARTRIDGE 280ML

MUCMTHYB1710091

MIT-K



**REBAR CASE** FOR MIT600RE & MIT-SE PLUS

**MUCMTK0** 





STYRENE FREE **CARTRIDGE** 400ML

MUCMTSEP1710026





**CARTRIDGE** 350ML

**MUCMTTRO** 

Vinylester urethane MIT-HYBRID



CARTRIDGE 350ML

MUCMTHYB1710093

Vinylester MIT-SE Plus



STYRENE FREE CARTRIDGE 165ML

MUCMTSEP1710024

Vinylester **MIT-SE Plus** 



STYRENE FREE CARTRIDGE 825ML

MUCMTSEP1710022

Vinylester 🎆 MIT-COOL PLUS Low Temperatur



STYRENE FREE CARTRIDGE 300ML

MUCMTC30

#### Vinylester 🎆 urethane MIT-HYBRID



**CARTRIDGE** 400ML

MUCMTHYB1710094

Vinylester MIT-SE Plus



STYRENE FREE **SELF-OPENING CARTRIDGE 280ML** 

MUCMTSEP1710015

Polyester 🏣 MIT-SP



STYRENE FREE CARTRIDGE 300ML

MUCMTSP01710050

Vinylester 🚒 MIT-COOL PLUS Low Temperature



STYRENE FREE CARTRIDGE 400ML **MUCMTC40** 

Vinylester 🎆 urethane MIT-HYBRID



CARTRIDGE 825ML

**MUCMTHYB1710095** 

Vinylester **MIT-SE Plus** 



STYRENE FREE **CARTRIDGE** 300ML

MUCMTSEP1710017

Polyester 🌉 MIT-SP



STYRENE FREE **CARTRIDGE** 350ML

MUCMTSP01710057

MIT-PP-H0 11 IN 1 FOR **ALL MIT** 



INJECTION GUN

**MUCMTPH0** 

Pure Epoxy MIT600RE



**CARTRIDGE** 385ML

MUCMT6001710001

Vinylester **MIT-KE** 



SYSTEM-CASE **MIT-SE PLUS** 22 X 300ML

**MUCMTKE3** 

Polyester MIT-SP



STYRENE FREE CARTRIDGE 400ML

MUCMTSP01710052

MIT-PP-H1 **FOR MIT** 165/280/300ML



**EASY-PRESS** 

MUCMTPH11710034

Pure Epoxy MIT600RE



CARTRIDGE 585ML

MUCMT6001710010

Vinylester **MIT-SE Plus** 



STYRENE FREE CARTRIDGE 350ML

MUCMTSEP1710025

Polyester 🌉 MIT-KP



SYSTEM-CASE MIT-SP 22 X 300ML

**MUCMTKP3** MIT-PP-H1

**FOR MIT** 

350ML

**EASY-PRESS** 

MUCMTPH11710035

Pure Epoxy MIT600RE



CARTRIDGE 1400ML

MUCMT6001710012

Vinylester MIT-BE



**MAXI-BOX** MIT-SE PLUS 20 X 350ML

**MUCMTBE** 

**Epoxy-Acrylate** MIT-ROCK



**CARTRIDGE** 400ML

**MUCMTE40** 

MIT-PP-H1 **FOR MIT** 400ML



**EASY-PRESS** 

MUCMTPH11710036





MIT-PP-H2

FOR MIT

165/280/300ML

INJECTION

**GUN** 

MUCMTPH21710029

MIT-PP-P

**FOR MIT** 

165-350ML

**PNEUMATIC** 

**INJECTION GUN** 

MUCMTPPP1710040

MIT-BS-H1

STEEL BRUSH

MUCMTBH1

MIT-VS









SYSTEM-CASE

MUONTOU WATAOOA

EASY-PRESS

MUCMTPHK1710201





CORDLESS INJECTION GUN

MUCMTPPA1710221

MIT-PP-P FOR MIT 1400ML



PNEUMATIC INJECTION GUN

MUCMTPPP1710049

MIT-AP-HG1



**MUCMTAPG** 

MIT-PP-HK FOR MIT 350ML



SYSTEM-CASE EASY-PRESS

MUCMTPHK1710202

MIT-PP-A FOR MIT 165-300ML



CORDLESS INJECTION GUN

MUCMTPPA1710046

MIT-BN-H1



NYLON BRUSH

MUCMTBNH

MIT-AP-HK0



PURGING PUMP 320ML MUCMTAPK

MIT-PP-HK FOR MIT 400ML



SYSTEM-CASE EASY-PRESS

MUCMTPHK1710203

MIT-PP-A FOR MIT 400ML



CORDLESS INJECTION GUN

MUCMTPPA1710021

MIT-BS-H0



UNIVERSAL STEEL BRUSH

MUCMTBH0

MIT-AP-D1



**MUCMTAPD** 



PISTON PLUGS MUCMTVS

MIT-PP-H2 FOR MIT 350ML



INJECTION GUN

MUCMTPH21710033

MIT-PP-P FOR MIT 385-585ML



PNEUMATIC INJECTION GUN

MUCMTPPP1710048





STEEL BRUSH

MUCMTBM1

Plastic MIT-MI-1



**MUCMTMI1** 

MIT-PP-H2 FOR MIT 300/385/585ML



INJECTION GUN

I21710033 MUCMTPH21710019

MIT-PP-P FOR MIT 400ML



PNEUMATIC INJECTION GUN

MUCMTPPP1710020





EXTENSION

MUCMTBMV

Plastic MIT-MI-2



MIXER UNIVERSAL

MUCMTMI2

MIT-PP-H2 FOR MIT 400ML



INJECTION GUN

MUCMTPH21710009

MIT-PP-P FOR MIT 825ML



PNEUMATIC INJECTION GUN

MUCMTPPP1710031

### MIT-BS-MA



ADAPTER M6

MUCMTBMA

Plastic MIT-MI-3



FOR MIT-COOL
MIT-ROCK
MUCMTMI3











**PERIMETRE** 

**ADHESIVE** 

750ML

**MUCMPUPP** 

**FOR PU-FOAM** 

**AND DISPENSER** 

500ML

MUCMRMPU

**HAND HELD** 

**PU FOAM** 

750ML

**MUCMPUM5** 

**FRAMEWORK** 

750ML

**MUCMPUS5** 

HAND HELD

**PU FOAM** 

750ML

**MUCMPUM4** 

METAL

**DISPENSER** 

**MUCMPPM** 

NYLON/METAL

DISPENSER

**MUCMPPK** 







**Nylon** 

MN

ALL ROUNDER

**NYLON PLUG** 

**MUNMNPP** 

Nylon

MQ

**QUATTRO®** 

**NYLON PLUG** 

MINI-BOX

**MUNMQPB** 

Nylon

MU







**FUNGUS-INHIBITING** 310ML

**MUCMSINP** 

Nylon



**NYLON PLUG** CARTON **BULK PACKED** 

**MUNMNPL** 

Acrylic MĎA Indoor/Outdoor



**SEALANT PAINTABLE** WHITE 310ML

**MUCMDA** 

Nylon MNK



**NYLON PLUG** WITH COLLAR

**MUNMNK** 

**Nylon** 

MOB

NYLON PLUG

MQ/MU KIT

230 PCS

MUNMOB

Nylon

ML

**HOLLOW** 

**BRICK PLUG** 

**DIAM 6/8** 

MUNML060

**Nylon** 

MU

**MULTI PLUG** 

**NYLON** 

**BULK PACKED** 

**MUNMUPL** 

MMK-U **Universal Use** 



**ADHESIVE TRANSPARENT** 290ML

**MUCMMKU** 

Nylon MNL



**NYLON PLUG** LONG

MUNMNL

Nylon MU



**HOLLOW WALL MULTI PLUG** 

MUNMUPP

ML

NYLON

Nylon **Nylon** MLK



**HOLLOW BRICK PLUG DIAM 10/14** 

MUNML100

MMK-U **Universal Use** 



ADHESIVE **GREY** 290ML

**MUCMMKU** 

Nylon MQ



**QUATTRO®** 80% > MN **NYLON PLUG** 

**MUNMQPP** 

Nylon MU



**MULTI PLUG NYLON** MINI-BOX

**BRICK PLUG** 

**COLLAR DIAM 8** 

**MUNMLK08** 

**MUNMUPB** 



**MULTI PLUG** 

**MAXI-BOX** 

**MUNMUPX** 



**HOLLOW BRICK PLUG COLLAR DIAM 14** 

MUNMLK14

**Nylon** ΜN



**NYLON PLUG** MINI-BOX **BULK PACKED** 

**MUNMNPB** 

Nylon ΜN



**NYLON PLUG MAXI-BOX** 

**MUNMNPX** 

Nylon



**QUATTRO® NYLON PLUG MAXI-BOX** 

**MUNMQPX** 

Nylon MQ



**QUATTRO® NYLON PLUG BULK PACKED** 

MUNMQPL

Nylon **MQ QUATTRO Nylon Plug Kit** 



KIT IN MUNGO BOX

MUNMQPM

Nylon SDK



SOUND **INSULATION PLUG** 

Nylon SD

**MUNSD0** 



**INSULATION PLUG** 

**MUNSDK** 









**HAMMER SCREW CSK COLLAR POZI DR** 

**MUNMNASO** 





**NYLON DISC** WHITE

**MUNMDB** 

HDG & Nylon MQLK-STBf



UNIVERSAL **FRAME PLUG** TORX/HEX DR

**MUNMQLKF** 

Z/P & Nylon MNA-S



HAMMER SCREW **CSK COLLAR** POZI DR

**MUNMNASN** 

Z/P & Nylon MNAF



HAMMER **SCREW WHITE POZI DR** 

**MUNMNAFW** 



UNIVERSAL **FRAME PLUG** TORX DR



FRAME PLUG **SOFT MATERIALS** TORX/HEX DR **MUNMBKSB** 

Z/P & Nylon MNA-Z



**HAMMER SCREW CYL COLLAR POZI DR** 

**MUNMNAZ** 

Z/P & Nylon **MNAF** 



**HAMMER SCREW YELLOW** POZI DR

MUNMNAFY



UNIVERSAL FRAME PLUG TORX/HEX DR

**MUNMQLKR** 



**FRAME PLUG SOFT MATERIALS** TORX DR **MUNMBSTR** 

Z/P & Nylon MNA-G



HAMMER SCREW LARGE COLLAR **POZI DR** 

**MUNMNAGZ** 

Z/P & Nylon **MNAF** 



HAMMER **SCREW DARK BROWN POZI DR** 

**MUNMNAFB** 



**FRAME PLUG SOFT MATERIALS TORX DR** 

**MUNMBSTO** 

**HEX** 

**MUNMBSSR** 



Z/P & Nylon MNA-G



LARGE COLLAR **TORX DR** 

**MUNMNAGO** 



UNIVERSAL **FRAME PLUG TORX DR** 

**MUNMQLST Z/P &** 



**FRAME PLUG SOFT MATERIALS** HEX

MUNMBSS0



MUNMBKSR

SS 304 & Nylon MNAr-S





HAMMER SCREW

**MUNMNARS** 



HEX

**MUNMQLSS** 



**FRAME PLUG SOFT MATERIALS HEX** 

**MUNMBSSF** 



**WITH HEAD HOLE TORX MUNMBSK** 

SS 304 & Nylon MNAr-Z



**HAMMER SCREW CYL COLLAR** POZI DR

**MUNMNARZ** 



UNIVERSAL FRAME PLUG **TORX/HEX DR** 

**MUNMQLKB** 



FRAME PLUG **SOFT MATERIALS POZI DR** 

MUNMBS0 Z/P & Nylon



**HOLE TORX MUNMBSKM** 







SS 316 &

Nylon

MBR-STr











Z/P & Nylon



**MUNMBRS0** 

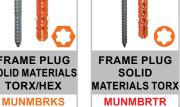
Z/P & Nylon

**MBRK-XTB** 













Nylon



Z/P & Nylon

**WITH HEAD HOLE TORX MUNMBRSK** 





HIGH **PERFORMANCE** FRAME PLUG **MUNMBRXT** 



**PERFORMANCE FRAME PLUG MUNMBRKX** 



SS 316 & Nylon

MBR-XTr

**PERFORMANCE FRAME PLUG MUNMBRXR** 



SS 316 & Nylon

PLUG **MUNMGD** 





Phosphated **Drywall** 

**FRAME PLUG** 

WITH HEAD

**HOLE TORX** 

**MUNMBRSM** 



Phosphated



Phosphated SBS-TE Drywall



Anchors and Plugs **MKS-P Sample Case** 



















**PHILLIPS** 

**MUMSBSFG** 

Phosphated

SBS-FK

MUMSBSGG **Phosphated** 

SBS-ZK

**Phosphated** SBS-GS **Drywall** 

MUMSBSHG

**CSK RIBBED PHILLIPS** 



**MUNMVS** 



Drywall **LARGE WAFER PHILLIPS** 

**MUMSBSFK** 



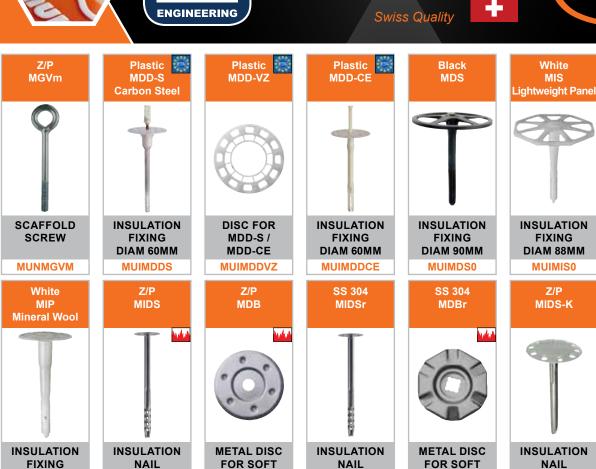




























DIAM 45MM

**MUIMIP0** 

**Nylon** 



Nylon

**MDIm** 





MUSMJ32

**MUSMFJ25** 



MUSMJ25



MUSMJ39S

DIAM 54MM

**MUIMIDSK** 

Z/P

**MJP39-S** 



MUSMJ32S

**Black** 

MIS

Lightweight Panel

INSULATION

**FIXING** 

DIAM 60MM MUIMISB0

Nylon

**INSULATION** 

**PLUG** 

MUIMDI25

Z/P

**MJP32-S** 

**MUIMDI00 MJPM** 

**JET PLUG** 

**METAL** 

**MUSMJPM0** 





**MUSMFJ3S** 

















MPC **Pro Cut** 



**CUTTING DISC** 1.0 - 1.9

**MUDMPCP1** 

MPC **Pro Cut** 



**CUTTING DISC** 2.5 - 3.0

**MUDMPCP2** 

**MPG Pro Grind** 



**GRINDING DISC 6.5** 

**MUDMPGPG** 

**MPM** 

POINTED

CHISEL

**MUDMPMPC** 

SDS-MAX

MXM

MDC Laser Beton



DIAMOND **BLADE** 

MUDMDCLB

**MPM** 

SPADE

CHISEL

MUDMPMSC

SDS-MAX

MDC **Power M** 



DIAMOND **BLADE** 

**MUDMDCPM** 

MEF



**EASY-FIX LIGHTWEIGHT** CONCRETE

**MUSMEF** 

SDS-PLUS **MPM** 



TILE CHISEL **CRANKED** 

**MUDMPMTC** 

SDS-MAX MXM



**DS500** 



DIAMOND **BLADE** 

MUDDS500

**SDS-PLUS** JET-TRAC **TRIPLO** 



**DRILL BIT** 3 CUTTER

**MUDJTTPR** 

SDS-MAX MXM



**BUSHING** TOOL

**MUDMXMBT** 

**SDS-MAX** MXM



TOOL

**MUDMXMST** 

**MFB** 



DIAMOND **DRILL BIT** 

MUDMFB00



SDS-PLUS



SDS-MAX MXM



CHANNEL CHISEL

MUDMXMCC

SDS-MAX MXM



WING CHISEL

**MUDMXMWC** 



SDS-PLUS



**FLAT** CHISEL

**MUDMPMFC** 

**SDS-MAX** MXM



CHISEL

**MUDMXMFC** 



SDS-PLUS **MPM** 



**HOLLOW** CHISEL

**MUDMPMHC** 

SDS-MAX MXM



**MUDMXMHC** 

SLOTTED **CHISEL** 

**MUDMXMLC** 









# CONXTRUCT



Simple, Easy, Reliable Wedge **Anchor (Through Bolt)** pre-assembled single unit wedge type anchor for fixing to solid

Class 5.8



**CLAWBOLT®** WEDGE **ANCHOR** 

MAW58YCM

SS 316

HEC

Class 4.6

**CLAWBOLT®** WEDGE **ANCHOR** 

MAW46YCM





**CLAWBOLT®** WEDGE **ANCHOR** 

MAW58GCM

SS 316

HEC

MGAL Class 4.6



**CLAWBOLT® WEDGE ANCHOR** 

MAW46GCM

SS 316



**CLAWBOLT®** WEDGE

**ANCHOR** MAW16PCM

HEC **Carbon Steel** 

concrete.



TY9aBolt® **SLEEVE** 

**ANCHOR MTBMSYM**  MGAL HEC



TY9aBolt® **SLEEVE** 

**ANCHOR MTBMSGM** 

Wall Anchor Tool

Carbon Steel



ТУ9aBolt® **SLEEVE ANCHOR** 

MTB16PM ZYP

Carbon Steel

HEC Class 8.8



ТУ9аВоlt® FLUSH **HEAD SLEEVE ANCHOR** 

MTH88YM ZYP



TygaBolt® FLUSH **HEAD SLEEVE ANCHOR** 

MTH16PM

SS 316

HEC

ГУ9аBolt<sup>®</sup>

Simple, Easy, Reliable Sleeve Anchor pre-assembled single unit wedge type anchor for fixing to solid concrete.

Z/P Carbon Steel



**HOLLOW WALL ANCHOR** STANDARD

**MWHDZPCM** 

**SETTING TOOL RATCHET** STYLE

MATWHR NYLON

**DROP IN ANCHOR** WITH LIP

**MDLMSYCM** 

Carbon Steel

**DROP IN ANCHOR** 

**MDIMSYCM** 



**DROP IN ANCHOR** 

MDI16PCM

HEC

HEC Carbon Steel

Z/P



DROP-IN **SETTING TOOL** 

MATMSZM

HEC



Red Grip

**DROP IN SETTING TOOL** WITH HANDLE

MATR

**NYLON** Steel Pin



**MNMNM** 



**NYLON** Steel Pin

NAIL IN **ANCHOR ROUND MNRNM** 





**MNRSM** 



**ANCHOR MUSHROOM MNPZM** 



SUSPENSION **ANCHOR MSTMSYM** 



SUSPENSION **ANCHOR** 

**MSAMSYM** 

**MNMSM** 

# CONXIRUG









XBolt® **HEX FLANGE** HEAD

**MXHMSGM** 

Carbon Steel

XBolt<sup>®</sup> **HEX FLANGE HEAD** 

**MXHMSYM** 

**Carbon Steel** 



XBolt® EYE

**MXEMSYM** 





XBolt® COUPLER

**MXCMSYM** 

**MGAL** HEC Carbon Steel



XBolt® COUPLER

**MXCMSGM** 





**VERTICAL HANGER** SOCKET

**MXSVSM** 





**BUTTON HEAD TORX DR MXDMSGM** 

MGAL HEC Carbon Steel



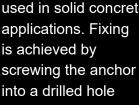
**CSK HEAD HEX DR MXKMSGM** 

ZYP HEC Carbon Steel



**CSK HEAD HEX DR MXKMSYM** 

XBolts® are single unit screw type anchors that are used in solid concrete



in concrete. As it is screwed in, the anchor taps the hole, thus enabling it to produce a mechanical interlock with the

concrete.



### **XBolt**<sup>®</sup> **VERTICAL HANGER**

**MVXMSZIM** 

Primary applications:



**MVXMSZIM** 

- >> Fastening hangers for HVAC (Heating, Ventilation and Air Conditioning) ducting, electrical cable trays, pipe brackets and pipes
- Fastening hangers for ceiling frames



Copyright © 2018 Hobson Engineering Company Pty. Ltd. All rights reserved.





# CONXIRUCI





WALL KATT™ UNIVERSAL PAN **SQUARE MWKXRPQ** 

HEC Carbon Steel



WALL KATT™ **UNIVERSAL PAN PHILLIPS** 

**MWKXZPP** 

TM

R1000 hrs Carbon Steel



TX-CON™ **ANCHOR CSK PHILLIPS** 

**MTXTRCP** 

R1000 hrs Carbon Steel



TX-CON™ **ANCHOR HEX** SLOTTED

**MTXTRHL** 

HEC **Carbon Steel** 



TX-CON™ **FRAMING ANCHOR TORX** 

**MTXSZGO** MGAL

HEC



TX-CON™ is designed for medium duty applications when fixing to concrete, brick or block. These anchors tap the drilled concrete hole mechanically locking to the concrete. Ideal for quick installation, close anchor spacing or edge distance and removability.

Hobson - Impact Type expanded

mechanical anchor for fast and easy

installation in concrete, brick, block





H-IT™ **TIE WIRE ANCHOR** 

NYLON

**MHAHTZTM** 

MGAL HEC Carbon Steel



H-IT™ COUNTERSUNK **ANCHOR** 

**MHAHTMCM** 

Carbon Steel

H-IT™ **MUSHROOM ANCHOR** 

**MHAHTMMM PVC** 



SS 316

**MUSHROOM ANCHOR** 

Carbon Steel



H-IT™ MINI SPLICE WEDGE

MHWMSZSM

**PVC** 

Red

**KEY** 

or stone.

**CHR:** Chrome HDG: Hot Dip Galvanised

MGAL: Mechanical Galvanised PLN: Plain SS: Stainless

Steel **Z/P:** Zinc Plated **ZYP:** Zinc Yellow

Z/P Metal



**PANTHA PLUG® SUIT 8G SCREW** 

MWPPM



PANTHA PLUG® SUIT 8G **SCREW** 

MWPPP



**UNIVERSAL** WALL PLUG **TAPERED POINT** 

**MWPNUG** 



1-2-3G SCREW **TAPERED POINT** 

MWPFY



H-IT™

MHA16PMM

PVC White



4-5G SCREW **TAPERED POINT** 

MWPFW



8-9G SCREW **TAPERED POINT** 

MWPFR

HEC



**10-12G SCREW TAPERED POINT** 

**MWPFG** 

HEC



**14-16G SCREW TAPERED POINT MWPFB** 

HEC



**16-18G SCREW TAPERED POINT** 

**MWPFO** 



**20-24G SCREW TAPERED POINT MWPFE** 

70

# CONXTRUCT





## SA TS 101: 2015 - Now AS 5216



**TS 101** 

SA TS 101: 2015 is a Standards Australia Technical Specification that covers minimum requirements for anchorage design and product prequalification. The 2016 National Construction Code (NCC), officially released in May 2016, refers to SA TS 101: 2015 as "deemed to satisfy". Together, the revised NCC and SA TS 101: 2015 further uplifts the level of safety and security in safety critical fastenings to concrete. SA TS 101 covers both design of anchor connections and how anchor

products should be prequalified, be it post-installed anchors or cast-in channels. Only anchors that have been prequalified in

accordance with the provisions of **SA TS 101** Appendix B can be used with the new standard. Furthermore, **SA TS 101** Appendix B notes that anchor products with acceptable **European Technical Approvals/Assessments (ETA) may be used with SA TS 101**.

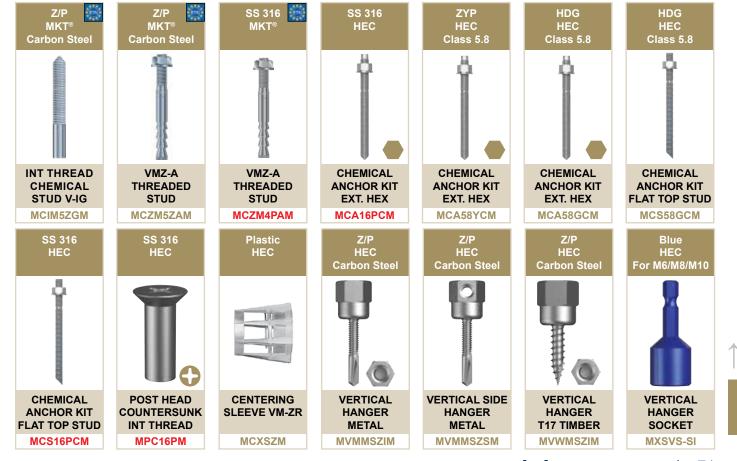
SA TS 101: 2015 – Hobson Engineering supply mechanical and chemical anchor products that have ETAs, specifically for customers requiring European approved anchor products. Our memory product portfolio remains strong and ready for the changes in our anchor industry, as a result of the NCC requirements.

SATS 101: 2015 has been transferred to AS 5216.

## Visit hobson.com.au for Articles.



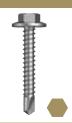
Products which include the ETA logo are directly compatible with SA TS 101: 2015 and AS 5216.











**HEX HEAD FLANGE** 

**T9PM3FH** 

Metal Class 4 XGRiP® Scratchguard®



**HEX HEAD** FLANGE WITH SEAL

T9PM4XS

Metal Class 3



**CSK RIBBED WITH WINGS SQUARE DR** 

T9PG3RQ

Metal ZYP



**HEX HEAD FLANGE** 

**T9PMYFH** 

Metal **XGRiP**<sup>®</sup>



**HEX HEAD** FLANGE WITH SEAL

T9PM4XH

Metal Class 3



WITH WINGS HEX DR T9PG3SI

Metal Z/P



**HEX HEAD FLANGE** 

T9PMZFH

s500 Class 4



HEX HEAD **FLANGE** 

T9P54FH

Metal Cyclone Class 4



**HEX HEAD** WITH **MULTISEAL** T9PM4YM

Class 4



**HEX HEAD FLANGE** 

T9PM4FH

s500 Class 4



**HEX HEAD FLANGE** WITH SEAL

T9P54SH

s500



**HEX HEAD** WITH **MULTISEAL T9P54YM** 

Metal Class 3



**REDUCED HEX HEAD** FLANGE

T9PM3RH

s500 Class 3



**WAFER HEAD PHILLIPS** 

T9P53WP





WITH CUTTER & SEAL

**T9PM3PU** 

Metal Class 4



**HEX HEAD FLANGE WITH SEAL** 

T9PM4SH



**CSK RIBBED** WITH WINGS **SQUARE DR** 

T9PGYRQ Metal

ZYP



**PHILLIPS** 

**T9PMYCP** 

Metal Class 4 Scratchguard<sup>®</sup>



**HEX HEAD FLANGE** WITH SEAL

T9PM4SS

s500 XGRiP<sup>®</sup>



**T9P54XH** 





Class 3

Hobson Engineering DRiLLX® screws are an innovative and cost-effective Self Drilling Screw with the same Hobson high quality the Australian fastener market demands. Featuring the DX3™ & DX4™ coating\*.

A massive range of painted screws are held ex-stock

\* Warranty details available online.

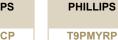




**CSK HEAD PHILLIPS** 

Т9РМ3СР

Class 3



Class 3

**CSK RIBBED** 

ZYP



**BUGLE BATTEN WAFER HEAD RIB HEAD PHILLIPS HEX DR** 

Т9РМ3ВН T9PM3WP

Framing Screw



**FLAT HEAD PHILLIPS** 



**BUGLE HEAD** 

**PHILLIPS** 

T9PM3BP

Truss Framing

Class 3

HEX HEAD **FLANGE** 

T9PF3FH





**HEX HEAD** WITH CUTTER & SEAL

T9PV3PU

as well as painting on request.





Z/P

**BUGLE HEAD** 

**PHILLIPS** 

T9PMZBP

Metal

Class 3

Metal Class 3



**CSK RIBBED** 

**ZYP** 

WAFER

**BUTTON** 

**PHILLIPS** 

T9PMYAP

Metal Class 3

PAN HEAD

**TRILOBULAR** 

DRIVE

**T9PM3PI** 

**PHILLIPS** 

T9PM3RP Metal



**PHILLIPS** 

ZYP



WAFER **BUTTON PHILLIPS** 

Т9РМЗАР



ZYP

**BUGLE HEAD PHILLIPS** 

T9PMYBP

Metal



FLAT HEAD **PHILLIPS** 

T9PMYLP



**FLAT HEAD PHILLIPS** 

T9PM3LP Class 3

BATTEN

**HEX HEAD** 

**FLANGE** 

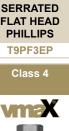
T9PV3FH



Metal

**FLOWER HEAD SELF EMBED PHILLIPS** 

T9PMYOP



Class 4 XGRiP®



**FLANGE** WITH SEAL





T9PV4XS



drilling point. Suitable for fastening roof sheeting to thin metal battens, timber trusses and steel purlins up to 1.9mm thick.



**FLANGE** 

WITH SEAL

T9PV4SH





# DRILLX





HEX HEAD FLANGE

T9PW4FH

Type 17 Class 4



HEX HEAD FLANGE WITH SEAL

T9PW4SH

Type 17 Class 4 Scratchguard®



HEX HEAD FLANGE

T9PW4FS

Type 17 Class 4 Scratchguard®



HEX HEAD FLANGE WITH SEAL

T9PW4SS



HEX HEAD FLANGE WITH SEAL

T9PW4XH





HEX HEAD FLANGE WITH SEAL

T9PW4XS



HEX HEAD WITH MULTISEAL

T9PW4YM





Engineered point for self-drilling and fixing metal plate to timber without splitting.

SS 316



HEX HEAD FLANGE

T16JSFH

Type 17 Class 3



HEX HEAD FLANGE

T9PJ3FH



FLAT WAFER HEAD PHILLIPS

T9PW3WP



CSK HEAD PHILLIPS

Type 17

T9PWYCP



CSK HEAD PHILLIPS

T9PW3CP

Type 17 Class 3



RIB HEAD HEX DR

T9PW3BH

BUGLE BATTEN

Type 17

RIB HEAD HEX DR

T9PWYBH
Treated Pine

Class 3

WASHER HEAD

HEX DR

T9PW3GI
Needle Point

Class 4



**A high performance coating,** specially formulated for resisting treated pine chemicals.

TYKOTE

WASHER HEAD HEX DR

T9PWTGI



WASHER HEAD TORX DR

T9PWTGO

Chipboard ZYP



PHILLIPS

T9PDYRP





HEX HEAD FLANGE T9PN4FH



**Needle Point** 

Class 4



**Needle Point** 



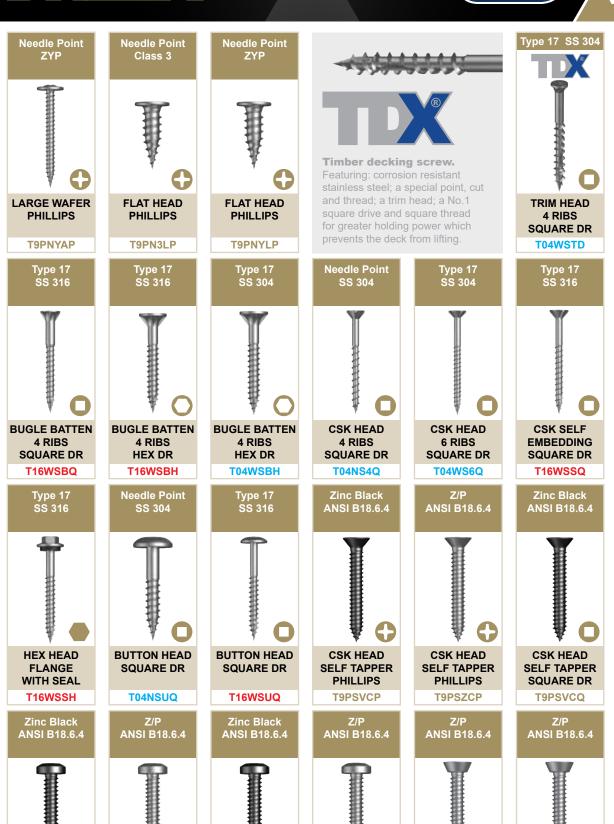


T9PD3SQ





Type 17 SS 304





UNDERCUT CSK

**SELF TAPPING** 

**SQUARE DR** 

T9PSZDQ

ELECTRICAL

**PANEL SCREW** 

**PHILLIPS** T9PPZAP

**PAN HEAD** 

**SELF TAPPER** 

**PHILLIPS** 

**T9PSZPP** 

PAN HEAD

**SELF TAPPER** 

SQUARE DR

T9PSVPQ

**PAN HEAD** 

**SELF TAPPER** 

SQUARE DR

T9PSZPQ

**UNDERCUT CSK** 

**SELF TAPPING** 

**PHILLIPS** 

**T9PSZDP** 

PAN HEAD

**SELF TAPPER** 

**PHILLIPS** 

**T9PSVPP** 





300 Series Austenitic Stainless Steel

Alloy steel partial heat treatment\*

### Fastening

Metal SS 304

Threading

Drilling



HEX HEAD

T4XMXHH

Metal SS 316
BI-Metal

WAFER HEAD
SQUARE DR

**T6XMXWQ** 

Metal SS 304
BI-Metal

FITX
HEX HEAD

WITH ALUM SEAL T4XMXAH

s500 SS 304 BI-Metal

HEX HEAD ELANGE

FLANGE
T4X5XFH

BI-Metal

PAN HEAD PHILLIPS

T4XMXPP

Metal SS 304 Bl-Metal

CSK HEAD WITH WINGS SQUARE DR T4XGXRQ Metal SS 304 BI-Metal

WAFER HEAD PHILLIPS

T4XMXWP

s500 SS 304 BI-Metal



CSK HEAD WITH WINGS SQUARE DR T4XHXRQ A Bi-Metallic screw, is comprised of two metal types. The point is manufactured from high carbon steel that is heat treated to give it the ability to self-drill. The head section is manufactured from a corrosion resistant stainless steel (304 or 316). The two metals are "fused together" to form a screw that offers excellent self-drilling properties, combined with exceptional corrosion resistance.

### **Protective Coating**

Hobson Bi-metallic screws are all coated with a metallic zinc layer and then a second baked top coat that provides an extra layer of corrosion protection and lubrication. This protective coating offers an added benefit of reducing the electrolytic corrosion potential. Our 304 range is coated with a 1000hr protection coating and our 316 range is coated with

\*Colour for illustrative purposes only.









To find a rivet or screw in any of the colours below, simply replace the **9P** in the part number with the colour code in brackets.

**Example:** If you choose the colour

PAPERBARK® (PA)



**T9P**M4FH1016016 (no paint)





RPA73OAS404 (painted)

Hobson stock DRiLLX® screws and rivets with painted heads in the Colorbond® range of colours.

HODSON Stock Dividex Sciews	and rivets with painted heads in t	
BASALT® (BA)	HEADLAND® (HE)  NZ MAPLE	PLANTATION® (PL)
BLUE RIDGE® (BR) NZ PACIFIC BLUE	IRONSTONE® (IS)	PRIMROSE™ (PR)
BUSHLAND® (BU)	<b>JASPER® (JA)</b> NZ SORRELL	SANDBANK® (SA)  NZ STRAW
CLASSIC CREAM™ (CC) NZ SMOOTH CREAM	LOFT® (LO)	SHALE GREY <sup>TM</sup> (SG) NZ GULL GREY
COTTAGE GREEN® (CG) NZ PERMANENT GREEN	MANGROVE® (MA)	STONE® (ST) NZ RIVERSAND
COVE® (CO)	MANOR RED® (MR) NZ SCORIA	SURFMIST® (SM) NZ TITANIA
DEEP OCEAN® (DO) NZ STORM BLUE	MONUMENT® (MO)	TERRAIN® (TE)
DOVE WHITE™ (DW)	NIGHT SKY® (NS) NZ EBONY	WALLABY® (WA)
DUNE® (DU)	PALE EUCALYPT® (PE) NZ MIST GREEN	WILDERNESS® (WI)  NZ RIVERGUM
EVENING HAZE® (EH)	PALE TERRACOTTA™ (PT)	WINDSPRAY® (WN) NZ SMOKEY
GULLY® (GU)	PAPERBARK® (PA)	WOODLAND GREY® (WG) NZ THUNDER GREY

Discontinued Colours - Screws painted upon request.

<sup>\*</sup>Colours are representative only.

\*\*Other NZ colours available on request.









DOUBLE **ENDED PHILLIPS** 

**TXDDDPH** 

S2 Alloy Drive Bit 1/4



**INSERT PHILLIPS** 

**TXDDIPH** 

S2 Alloy Drive Bit 1/4



**POWER SQUARE** 

**TXDDPSQ** 

S2 Alloy Drive Bit 1/4



**INSERT BIT HOLDER** 

TXDDIBH

S2 Alloy Drive Bit 1/4



**INSERT** SLOTTED

**TXDDISL** 

S2 Alloy Drive Bit 1/4



**TRILOBULAR** 

TXDDPTR

S2 Alloy Drive Bit 1/4



**INSERT** HEX

**TXDDIHX** 

S2 Alloy Drive Bit 1/4



**INSERT SQUARE** 

**TXDDISQ** 

S2 Alloy Drive Bit 1/4



**TORX** 

TXDDPTX

S2 Alloy Drive Bit 1/4



**PLASTERBOARD INSERT PHILLIPS** 

**TXDDIPD** 

S2 Alloy Drive Bit 1/4

S2 Alloy Drive Bit 1/4

Plasterboard/Drywall **Indenter Bit** 

Once the screw is just below the plasterboad surface, the aluminium collar will force the PH2 bits to

disengage and set plasterboad screws perfectly flush.



**POWER HEX** 

**TXDDPHX** 

S2 Alloy Drive Bit 1/4



**POWER PHILLIPS** 

**TXDDPPH** 

S2 Alloy Drive Bit 1/4



**POWER** SLOTTED

**TXDDPSL** 

Drive Bit 1/4

**MAGNETIC** 

**NUT SETTER** 

**TXDDPNS** 



**MAGNET BOOSTER** 

TXDMB

V Also Suits Hex Keys & Screwdrivers





Titanium Nitride coating increases surface hardness. Extended life in general purpose applications.





**INSERT PHILLIPS** 

**TXDTIPH** 





HEX **TXDTPHX** 

TitaN Bit 1/4 **POWER PHILLIPS** 

**TXDTPPH** 

S2 Alloy





**Drive Bits designed for high impact forces of modern power tools.** 





S2 Alloy Black impaX Bit 1/4

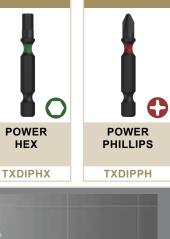
**INSERT BIT** 

**HOLDER MAG** 

**COLLAR** 

**TXDIIBM** 











**INSERT** 

**SQUARE** 

TXDIISQ

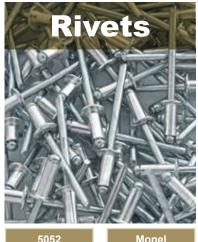








# 





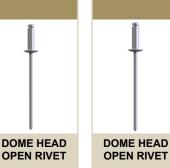


Steel ZP



SS 304

SS 316





**OPEN RIVET** R9P73OAS

DOME HEAD



DOME HEAD

**OPEN RIVET** 

**OPEN RIVET** R9P73OSS

5052 AL

DOME HEAD

**R0473OLL** 

R1673OLL





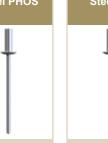
304 SS Steel ZP



Steel ZP



Copper Steel PHOS



5056 AL Steel ZP



**DOME HEAD OPEN RIVET** 



**DOME HEAD OPEN RIVET** LARGE FLANGE

**DOME HEAD SEALED RIVET** 



DOME HEAD **SEALED RIVET** 

Monel

Steel ZP

R9P73OAA

5056 AL

**R04730LS** 

R9P73LAS

R9P73TAP



R9P73TCP SS 304

**R9673T6S** 



304 SS



R9P73OMS



5052



**Aluminium** 



Steel ZP





COUNTERSUNK **OPEN RIVET** 

DOME HEAD **SEALED RIVET** 

PEEL RIVET R9673P6S

DOME HEAD

DOME HEAD **MULTI-GRIP RIVET** R9P73MAS

**RIVET WITH WASHER** R9P73WAA

**R0473TLL** PLN HEC

PLN HEC

**EPDM** 

PLN HEC R9P72OAS

**R04720LL** R9P72OMS





SMOOTH

**TXW9PEPS** 

**EPDM SEAL** 

DOME EPDM **WASHER TXW9PPCM** 



CYCLONE **MULTISEAL WASHER** 

**TXW9PYM** 





**TXW9PEFS** 

80

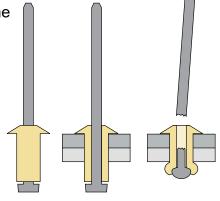




# **Rivet Head Types**

The most common rivets are the Truss type often referred to as Dome head or type 73, and the Countersunk head, known as type 72.

Head	Туре	Head Designation	
Truss Head (Dome Head) / Large Flange Head	Open	73	
Countersunk Provides a completely flush finished surface.	Open	72	
Truss Head (Dome Head) / Large Flange Head	Sealed	73	
Countersunk	Sealed	72	
Truss Head (Dome Head)	Peel	73	
Truss Head (Dome Head)	Multi-Grip	73	
Truss Head (Dome Head)	Triform	73	



		_
п	ea	a

Truss Head (Open) Dome	0	Protrudes above the face of the job, and used in most industrial applications.
Countersunk (Open)	0	No part of the fastener protrudes from the face of the material.
Large Flange Head	L	Large head diameter used for fastening soft materials.

# Type

Open	0	The set rivet is not sealed by the stem.
Sealed	Т	The mandrel is attached to the inside of the shell which ensures there are no gaps for water of air.
Multi-Grip	M	Provides a secure joint across various grip ranges.
Peel	P	Provide good cohesion of soft materials without distortion. Useful for uneven surfaces.
Grooved	G	Grooves around the shell mean effective holding power when set in less stiff materials e.g. Plastic
Triform (with washer)	W	During setting, the rivet body splits into 3 parts, preventing the material from being damaged.

Shell Material	Stem (mandrel) Material	Code
Aluminium 5052	Steel Zinc Plated	AS
Aluminium 5056	Steel Zinc Plated	6S
Steel	Steel Zinc Plated	SS
Aluminium 5052	Steel Phosphated	AP
Stainless Steel	Stainless Steel	STST (LL)
Monel	Steel Zinc Plated	MS
Copper	Steel Phosphated	CP
Aluminium	Aluminium	AA





# 





All of your favourite fasteners are now available in handy hang packs.









# **How to find**

TRADERAX

If you would like a product packaged in the **TRADE PAX™** hang packs, just add **FS** to the start of the item number in your online order.

Metal Class 4

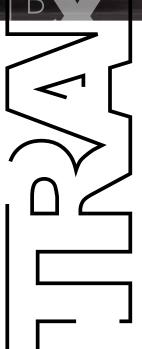


HEX HEAD FLANGE

FST9PM4FH



logo when you select a product online.









# **Self Drilling Screws**

Manufactured for specific applications, these screws eliminate the need for pre-drilled holes and are engineered for ease of use. Basic features of the screw include:

### Head

Multiple head styles specifically designed to drive type and application.



### Scratchguard®

This design feature improves resistance to corrosion by protecting the fastener shank from severe scratching or scouring that can occur when fixing metal roofing.

### **Drill point**

Multiple point options within the current Hobson range uniquely designed to application.



A feature used to hold the roofing tight against the seal, which ensures a water tight seal even when the roof is walked upon.

### Thread

Threads per inch (TPI) is the number of thread crests that can be counted along an inch of the screw (25.4mm).

# **Identifying Head Stamping**

As per the AS 3566.1—2002 1.12 MARKING, the requirement for head stamping follows:

The manufacturer's identification mark and/or trademark shall be marked on the heads of the following screws:

- (a) Hexagon headed screws ST 4.8 (No. 10) and larger.
- (b) Bugle head screws Type 17 ST 4.8 (No. 10) and larger.
- (c) Class 3 or Class 4 corrosion resistant screws ST 4.8 (No. 10) and larger.



# **Drive Types**

	Slotted
0	Phillips
0	Combi Slot Phillips
0	Hex Internal
	Hex External
<b>O</b>	Post Hex

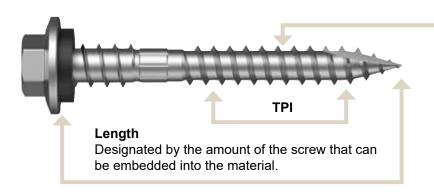








# **Screw Size and Type Identification**

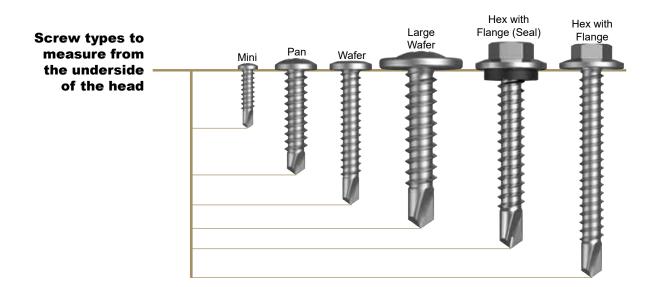


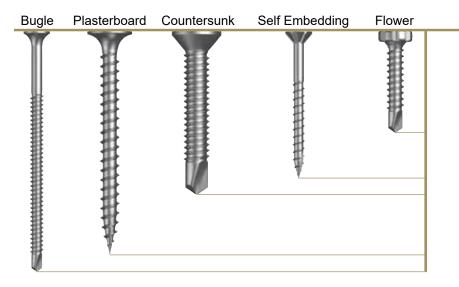
## **Screw Gauge**

Thickness of thread major diameter.

Gauge	Major Diameter
6g	3.5mm
8g	4.2mm
10g	4.8mm
12g	5.5mm
14g	6.3mm

# **Measuring the Length of Screws**





Screw types to measure from the top of the head





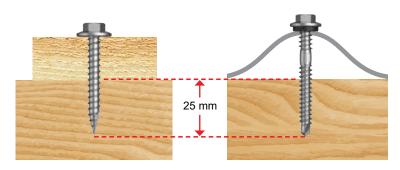
# DRILLX

# **Screw Embedment**

Maximises the ability of the screw to achieve the required pull out loads.

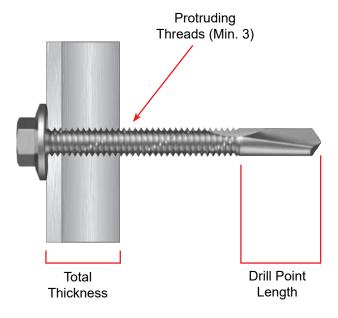
### **Timber**

As a general rule, the minimum embedment required to achieve maximum pull out values is 25mm for #12 and 35mm for #14.



## Metal

A minimum of three threads protruding to achieve maximum pull out values.



# Screw Identification by Point Type:



## Series 500 (S)

Commonly referred to as a deep driller, this point is designed for drilling and fastening into thick steel.



### Winged (G)

This point is designed for fastening timber and/ or composite materials to steel. The wings drill a hole through the timber or composite which is wider than the threads, preventing the threads from lifting the material and allowing the screw to self drill into the steel. The wings break off once the steel is engaged.



### **Metal Point (M)**

This point is designed for drilling steel sections such as purlins, tophats, roofing and cladding. The length of the point will vary depending on steel thickness designed to drill.



## **Type 17 (W)**

This point is designed for drilling through lighter steel sections and fastening with timber.



### **Needle Point (N)**

This point is used on screws of a general purpose nature.



## vmaX® (V)

Universal drilling point, suitable for fastening steel to timber. Ideal for roofing applications.



# Chipboard / Treated Pine (D)

This point is designed for fastening chipboard or timber.







# **Determining Thread Type**

Thread per inch (TPI) is the number of thread crests that can be counted along an inch (25.4mm).



## Coarse thread (up to 16TPI)

Otherwise known as space threads, screws with a *coarse thread* are generally used for timber applications and for lighter steel sections.

- → Simple rule of thumb coarse thread secures lighter steel sections.
- → Typical applications in pre-engineered steel buildings include: cladding, framing and roofing.
- → Common sizes include 10g-16TPI; 12g-14TPI and 14g-10TPI.



### Fine thread (over 16TPI)

Generally known as *metal threads*, these screws are only used in steel applications and particularly thicker steels from 2mm upward.

- $\rightarrow$  Simple rule of thumb fine thread secures heavier steel sections.
- → Typical applications in pre-engineered steel buildings include: framing (brackets to purlins) and roofing (lapped purlins).
- → Common sizes include 8g-18TPI; 10g-24TPI and 12g-24TPI.

# **Screw Head and Seal Styles**









# **PRODUCT TYPES**

									19.44.94.9										
CATEGORY	HIGH-TENSILE	STRUCTURAL	SOKO	EARTHMOVING	<b>PETROCHEMICAL</b>	STAINLESS HARDWARE	STAINLESS FASTENERS	NEPTUNE	BUMAX	NORD-LOCK	SCHNORR	WASHERS	NATON	COMMERCIAL	LOW-TENSILE	CYCLONE	MUNGO	CONXTRUCT	DRILLX
<b>Product Types</b>													_			_			
Allthread	•				•		•		•				•		•				
Stud Bolts & Nuts					•														
Bolts	•	•	•	•	•		•	•	•				•	•					
Nuts	•	•	•	•	•		•	•	•	•			•	•	•	•			
Washers										•			•			•			
Anchors																	•	•	
Adhesives																	•		
Machine Screws							•						•	•					
Socket Screws			•				•	•	•				•						
Self Tapping Screws							•												•
Self Drilling Screws																			
Security Screws							•												
Hardware						•									•	•			
Bent Bolts	•					•									•	•			
Rivets																			
Pins							•							•					
Drive & Drill Bits							•										•	•	
Abrasives & Cutting																	•		
Sealants & Silicones																	•		
Tools																		•	

# **DID YOU KNOW?**

about our... NEW AND FEATURED PRODUCTS



>> hobson.com.au





































FASTENERS
ABRASIVES
ADHESIVES
SAFETY GEAR
WORK WEAR
WELDING CONSUMABLES
TOOLS

70 Dougharty Rd, HEIDELBERG WEST, VICTORIA 3081

t. (03) 9459 9000

**f.** (03) 9459 9111

sales@ozbolt.com.au

www.australianboltsuppliers.com.au